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PARTS CATALOG

FOR



ELECTRIC GENERATING PLANTS

KR

SERIES

ONAN

1400 73RD AVENUE N.E. • MINNEAPOLIS, MINNESOTA 55432

A DIVISION OF STUDEBAKER CORPORATION

IN CANADA: Guelph, Ontario • N.Y. INTERNATIONAL OFFICE: Empire State Bldg.

PARTS CATALOG

INSTRUCTIONS FOR ORDERING REPAIR PARTS

ONAN PARTS

All parts in this list are Onan parts. For Onan parts or service, contact the dealer from who you purchased this equipment or your nearest authorized service station. To avoid errors or delay in filling your order, please refer to the Onan nameplate located on the upper right side of the flywheel housing and give the complete:

MODEL & SPEC NO.
SERIAL NO.

ELECTRIC **Onan** PLANT
MODEL AND SPECIFICATION NO. SERIAL NO.
IMPORTANT MENTION PARTS QUANTITY AND DEF. DATA WHEN ORDERING PARTS OR WRITING ABOUT THIS PLANT
RATINGS-AT SEA LEVEL BASED ON FUEL CHECKED BELOW:
GASOLINE ☐ DIESEL FUEL ☐
STAND BY KW KVA AMPS
CONTINUOUS KW KVA AMPS
A.C. VOLTS CYCLES PHASE P.T.
EXCITER GEN. DATA
R.P.M. USE VOLT BATTERY-NEGATIVE GROUND
MANUFACTURED BY **ONAN**
DIVISION OF STUDEBAKER CORPORATION
MINNEAPOLIS 24, MINNESOTA
MADE IN U.S.A.

INTERNATIONAL HARVESTER PARTS

All International Harvester parts must be ordered from the International Harvester Company, Chicago, Illinois or the nearest International Harvester Construction Equipment distributor or dealer.

Refer to the International Harvester nameplate located on the right side of the flywheel housing as viewed facing the radiator end.

When ordering parts or requesting service information supply all information stated on engine nameplate and engine serial number which is stamped on front of cylinder block directly below right hand cylinder head.

MADE IN UNITED STATES OF AMERICA BY
INTERNATIONAL  HARVESTER CO.
CHICAGO, ILLINOIS

MODEL
SERIAL NO.
MAX. IDLE SPEED FULL LOAD SPEED
DO NOT OVERLOAD

This catalog applies to the standard Onan KR Series plants as listed below. Powered by an International Harvester UV549 engine (see International Harvester's Manual). Engine parts modified or added by Onan will be in this list and have Onan part numbers. These supersede similar parts listed in the International Harvester manual. Onan parts are arranged in groups of related items and are identified by a reference. All parts illustrations are typical. Unless otherwise mentioned, parts are interchangeable. Right and left plant sides are determined by facing the front end of the engine.

PLANT DATA TABLE

MODEL & SPEC NO. *		ELECTRICAL DATA				
		WATTS**	VOLTS	CYCLES	PHASE	WIRE
HOUSED	UNHOUSED					
70KR-53R/	70KR-53R8/	70,000	120/240	50	1	3
70KR-53UR/ £	70KR-53UR8/ £	70,000	120/240	50	1	3
70KR-54R/	70KR-54R8/	70,000	120/208	50	3	4
70KR-54XR/	70KR-54XR8/	70,000	277/480	50	3	4
70KR-55DR/ *	70KR-55DR8/ *	70,000	120/240	50	3	4
70KR-57R/	70KR-57R8/	70,000	220/380	50	3	4
70KR-59XR/	70KR-59XR8/	70,000	347/600	50	3	4
85KR-3R/	85KR-3R8/	85,000	120/240	60	1	3
85KR-3UR/ £	85KR-3UR8/ £	85,000	120/240	60	1	3
85KR-4R/	85KR-4R8/	85,000	120/208	60	3	4
85KR-4XR/	85KR-4XR8/	85,000	277/480	60	3	4
85KR-5DR/ *	85KR-5DR8/ *	85,000	120/240	60	3	4
85KR-6R/	85KR-6R8/	85,000	480	60	3	3
85KR-9R/	85KR-9R8/	85,000	600	60	3	3
85KR-9XR/	85KR-9XR8/	85,000	347/600	60	3	4
Pennsylvania Approved Plants		See special parts list following the main list.				

* - The Specification Letter advances (A to B, B to C, etc.) with manufacturing changes.

** - Maximum rating is shown. Continuous rating also appears on nameplate.

£ - U designates unity power factor.

* - This is a delta-wound 240 volt model with one phase center-tapped. A limited amount of 1 phase, 120/240 volt power can be utilized together with 3 phase power as long as no terminal current exceeds the rated nameplate current.

REPLACEMENT ENGINE

100P441

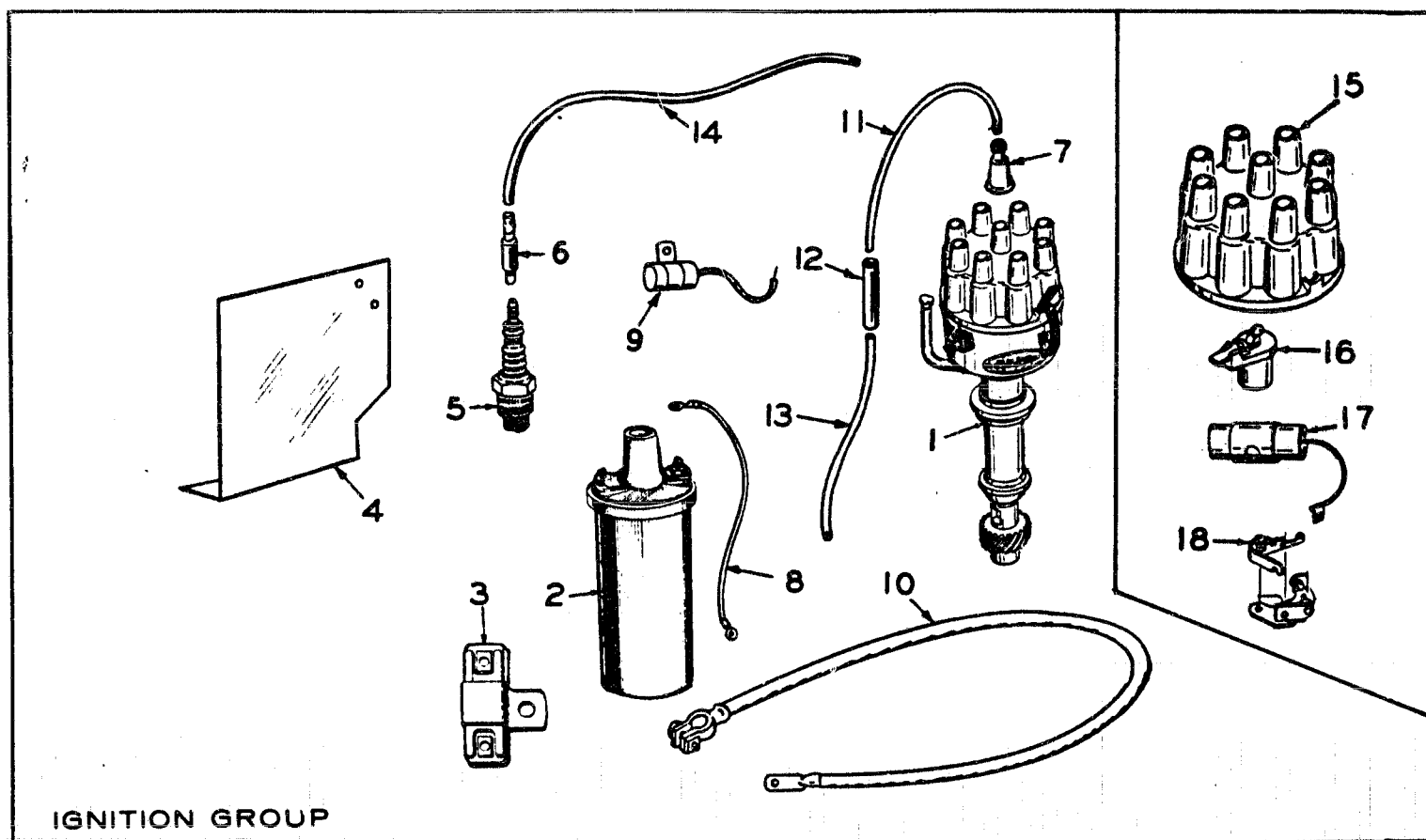
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Engine, Replacement (Replaces #100P265, and #100P307) - International Harvester Co. Model UV-549, Spec 0-27E.

General Description:

Includes - Complete Cylinder Block, Oil Pan, Water Pump, Oil Filter, Governor, Oil Cooler, Exhaust Manifolds, and Engine Mounts.

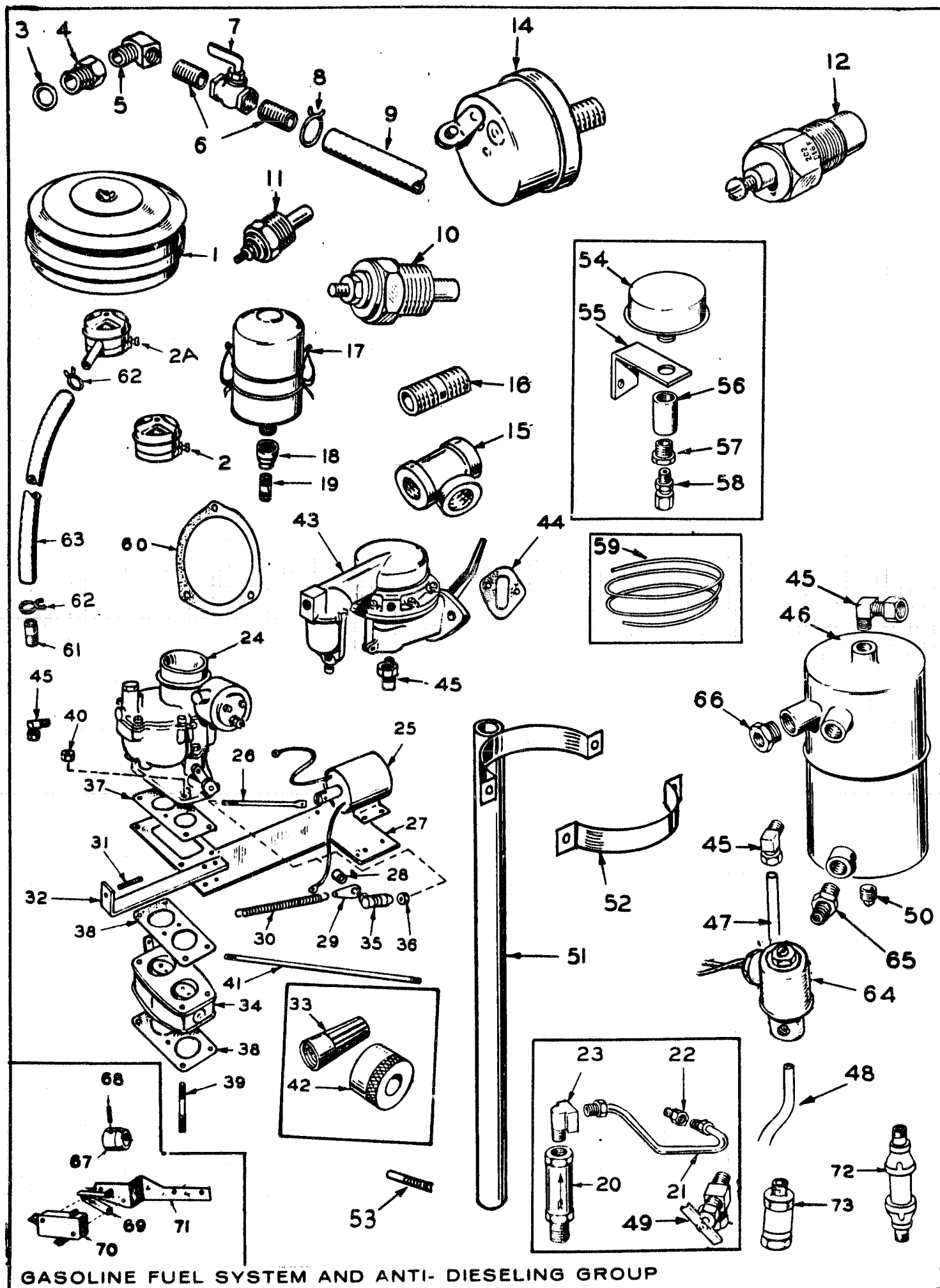
Excludes - Carburetor, Fuel Pump, Air Cleaner, Fuel Filter, Starter & Solenoid, Charge Generator, Regulator & Wire Harness, Ignition Coil, Distributor, Spark Plugs & Leads, Oil Pressure & Water Temperature Gauge Sender, Oil Pressure Switch, High Water Temperature Cut-Off Switch, Anti-Dieseling Control, Reservoir Tank, Bracket & Fittings, Radiator, Fan Blades & Belt, Exhaust Header, Muffler and Exhaust Tube.



IGNITION GROUP

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	166-282	1	*Distributor Assembly (Delco Remy #1110652)
2	166-280	1	Coil Ignition - 12 Volt
3	166-281	1	Resistor, Ignition Coil
4	133B158	1	Shield, Ignition Coil Heat
5	167-127	8	Plug, Spark
6	314P156	8	Suppressor, Spark Plug
7	160A558	10	Nipple, Rubber - (9) Distributor,
8	336A332	1	Lead, Ignition Coil to Resistor - 5 1/4" Long
9	312A15	1	Condenser, Ignition Coil - 0.1 Mfd.
10	CABLE, BATTERY		
	416A77	1	28" Long
	416A21	1	20-1/2" Long
11	167A1316	1	Lead, Distributor to Suppressor - 7-1/4" Long
12	314P6	1	Suppressor, Distributor
13	167A1312	1	Lead, Suppressor to Ignition Coil
14	LEAD, SPARK PLUG		
	167A1332	1	Cylinder No. 1 and 7
	167A1333	1	Cylinder No. 2 and 4
	167A1334	1	Cylinder No. 3
	167A1335	1	Cylinder No. 5
	167A1336	1	Cylinder No. 6 and 8
15	166-318	1	Cap, Distributor
16	166-319	1	Rotor, Distributor
17	166-320	1	Condenser, Distributor
18	166-321	1	Point Set, Breaker

* - For component parts not listed, contact your nearest Delco Remy Dealer, or Delco Remy Division of General Motors Corp., Anderson, Indiana 46011.



GASOLINE FUEL SYSTEM AND ANTI- DIESELING GROUP

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	140C524	1	Cleaner, Air
	ADAPTER, AIR CLEANER		
2	140A525	1	Prior to Spec C and Begin Spec J
2A	140A549	1	Spec C through H
3	102A34	1	Gasket, Oil Drain Adapter
4	102A33	1	Adapter, Oil Drain
5	502-133	1	Elbow, Oil Drain - 90°
6	505-100	2	Nipple, Oil Drain - 1/2"
7	504P11	1	Valve, Shut-Off - Oil Drain
8	503-197	1	Clamp, Oil Drain Hose
9	503-348	1	Hose, Oil Drain
10	193A108	1	Sender, Oil Pressure Gauge
11	193A104	1	Sender, Water Temp. Gauge
12	309A146	1	Switch, Water Temp. Cut-Off
14	309B64	1	Switch, Oil Pressure
15	509-59	1	Tee, Pipe (1/8") Oil Pressure Switch and Oil Gauge Sender Mounting
16	505-104	1	Nipple, Close (1/8" x 1-1/2") Oil Pressure Tee to Block
17	140C518	1	Cleaner, Crankcase Breather
18	505-369	1	Coupling, Reducer (1/2" x 1/4") Breather Cleaner to Mounting Nipple
19	505-99	1	Nipple, Close (1/4" x 7/8") Breather Cleaner to Cylinder Head Cover Mounting
20	123A604	1	Valve, Metering - Breather System - Prior to Spec C
21	123B621	1	Line, Breather - Metering Valve to Intake Manifold - Prior to Spec C
22	502-31	1	Connector, Inverted Male - Breather Line to Intake Manifold - Prior to Spec C
23	502-39	1	Elbow, Inverted Male - Breather Line to Metering Valve - Prior to Spec C
24	141C635	1	*Carburetor Assy. (Zenith #12411A)
25	307B259	1	Solenoid & Lead Assembly, Anti-Dieseling
26	145A124	1	Link, Solenoid
27	145A186	1	Bracket, Solenoid Mounting
28	150A302	1	Bushing, Throttle Spring Link to Ball Joint
29	145A118	1	Link, Throttle Spring
30	145A158	1	Spring, Throttle
31	150A96	1	Stud, Throttle Spring Adjusting
32	145A187	1	Bracket, Throttle Spring
33	332-614	2	Connector, Wire
34	BODY ASSEMBLY, THROTTLE		
	145B188	1	Prior to Spec G
	145B328	1	Spec G through K
	145B410	1	Begin Spec L
35	150A638	3	Joint, Ball - (1) Solenoid Link, (2) Governor Control Stud
36	115A25	4	Nut, Hex (1/4-28) Solenoid Link (1), Governor Control Stud (2), Ball Joint (1)
37	145A189	1	Gasket, Carburetor to Solenoid Mounting Bracket
38	145A185	2	Gasket, Throttle Body - (1) Upper, (1) Lower.
39	520A457	4	Stud, Carburetor & Throttle Body Mounting (5/16 x 3-1/8")
40	110A445	4	Nut, Hex (5/16-24) Carburetor Retaining

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
41	STUD, GOVERNOR CONTROL		
	520A537	1	Prior to Spec G - 1/4 x 9-3/8"
	520A629	1	Spec G through K - 1/4 x 9-7/8"
	520A517	1	Begin Spec L - 1/4 x 7"
42	141A372	1	Knob, Choke - Carburetor
43	149C730	1	Pump Assembly, Fuel
44	149A736	1	Gasket, Fuel Pump Mounting
45	502-24	4	Elbow, Compression Male - (1) Fuel Pump Outlet, (1) Reservoir Tank to Vent Line, (1) Reservoir Tank Fuel Inlet, (1) Carburetor Inlet
46	159B294	1	Tank, Reservoir (Day)
47	159C686	1	Line, Fuel - Pump to Reservoir Tank
48	159A667	1	Line, Fuel - Reservoir Tank to Carburetor
49	504A39	1	Valve, Shut-Off (Includes Strainer) Reservoir Tank to Carburetor Line - Spec A Models Only
50	505-57	2	Plug, Pipe - 1/8" - Reservoir Tank (1 only used on Spec A Models)
51	159B678	1	Bracket, Reservoir Tank Mtg. - Includes Rear Half of Mounting Strap
52	159A253	1	Strap, Reservoir Tank Mounting - Front Half
53	159A681	1	Bolt, Wedge - Reservoir Tank Bracket Fastening
54	159-41	1	Cap, Vent - Reservoir Tank Breather - Spec A Models Only
55	415A55	1	Bracket, Vent Cap - Spec A Models Only
56	505-28	1	Coupling, Pipe (3/8") Vent Cap to Reducer Bushing - Spec A Models Only
57	505-16	1	Bushing, Reducer (3/8 to 1/8) Coupling to Compression
58	502-116	1	Connector, Compression - Reducer Bushing to Vent Line - Spec A Models Only
59	159A345	1	Line, Vent - Reservoir Tank Breather (5/16" O.D. x 12 Ft. Lg.) Spec A Models Only
60	151B184	1	Gasket, Governor Flange
61	505-10	1	Nipple, Half - 1/4 x 1" - Breather Hose Adapter - Begin Spec C
62	503-131	2	Clamp, Breather Hose - Begin Spec C
63	503-119	1	Hose, Breather - Begin Spec C
64	307P565	1	Valve, Solenoid - Reservoir Tank - Begin Spec B
65	502-82	1	Nipple, Hex - 1/8" - Begin Spec B
66	159A705	1	Reducer - Restricted - Reservoir Tank Return Outlet - Begin Spec B
67	309A132	1	Cam, Micro Switch - Begin Spec F
68	516-86	1	Pin, Roll - 1/8" x 3/4" - Cam - Begin Spec F
69	309P133	1	Actuator, Micro Switch - Begin Spec F
70	309A155	1	Switch, Micro - Begin Spec F

* - For components contact your nearest Zenith Carburetor dealer or Zenith Carburetor Division, The Bendix Corp., 696 Hart Ave., Detroit, Michigan.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
71	309A131	1	Bracket, Micro Switch - Mounting - Begin Spec F
72	123A904	1	Flame Arrestor Assy., Spec G through H
73	123A960	1	Crankcase Vent, Begin Spec J
	141-640	1	Repair Kit, Carburetor
	141-641	1	Gasket Kit, Carburetor
	193190R91	1	*Filter Assembly, Oil - Includes Element (Not Illustrated)
	193187R91	1	*Element, Oil Filter (Not Illustrated)

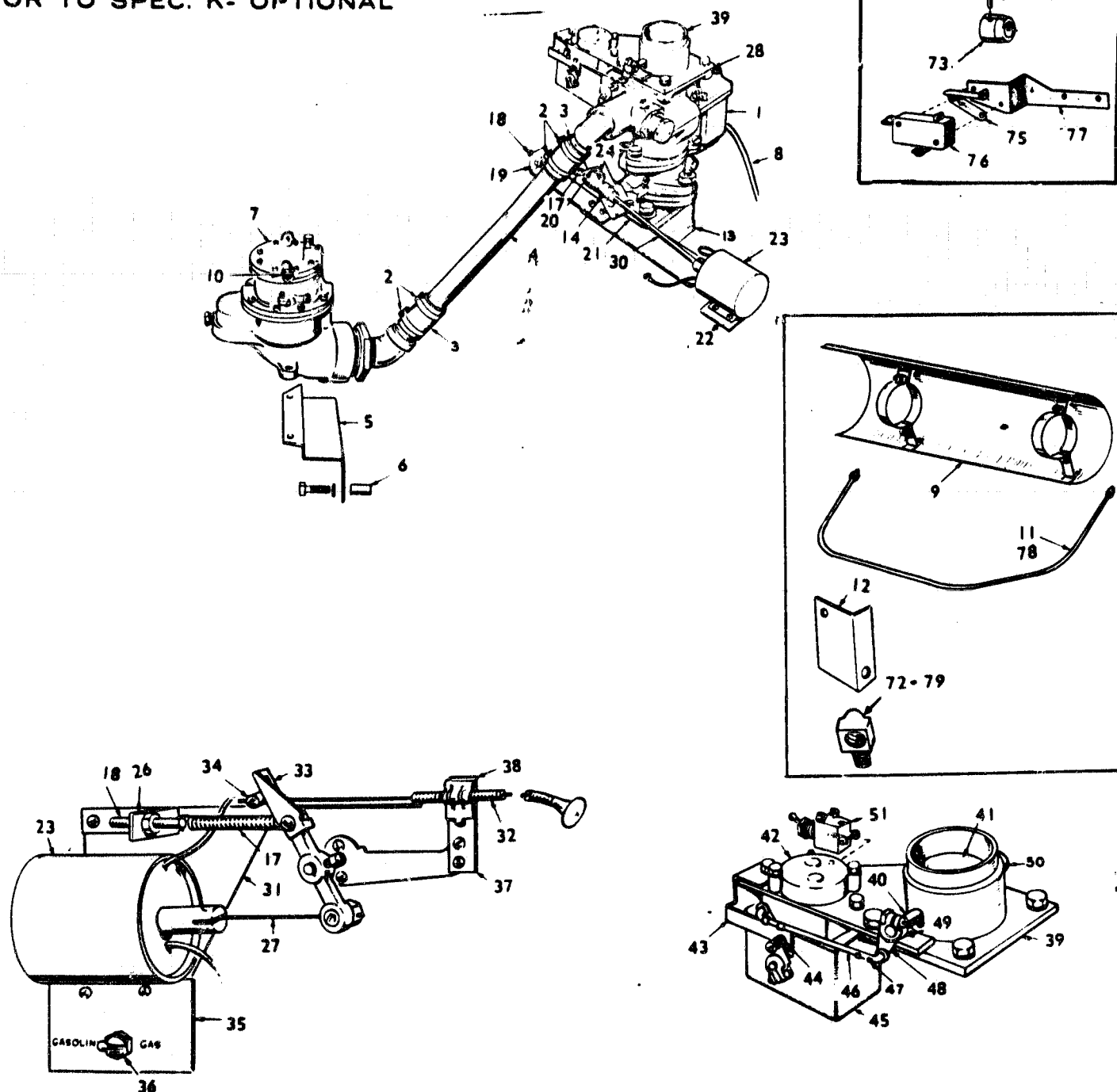
* - Part numbers listed for these parts are International Numbers. Order parts or components from the International Harvester Co., 401 North Michigan Ave., Chicago, Illinois 60611.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	GD422C7545	1	‡Governor Assembly - Prior to Spec D (Not Illustrated)
	GD427C7145	1	‡Governor Assembly - Spec D through F (Not Illustrated)
	347003R91	1	*Governor Assembly - Spec G through K (Novi #4050078) - (Not Illustrated)
	151-371	1	*Governor Assembly - Begin Spec L (Pierce) - (Not Illustrated)

‡ - Part numbers listed for these parts are Hoof Products Numbers. Order parts or components from the Hoof Products Company, Chicago, Illinois 60638.

* - Order parts or components for this governor (International #678045C91) from the International Harvester Company, 401 North Michigan Ave., Chicago, Illinois 60611.

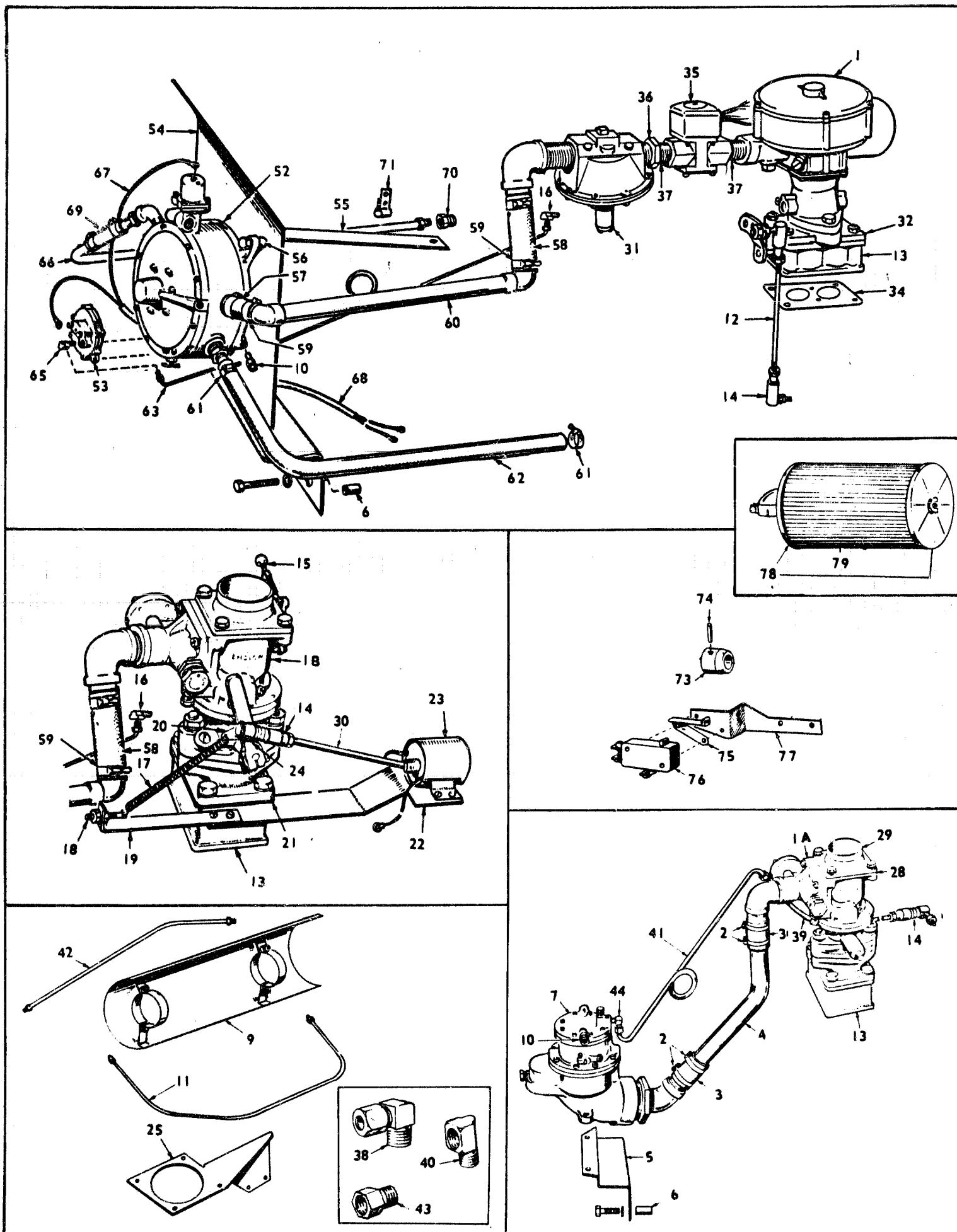
SPECIAL FUEL SYSTEM GROUP (GAS-GASOLINE) PRIOR TO SPEC. K- OPTIONAL



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
NOTE: See separate groups beginning Spec K and for Gas only and LPG only.			
1	*CARBURETOR - GAS-GASOLINE FUEL		
	148C370	1	Prior to Spec E (Ensign #9234)
	148C431	1	Spec E through J (Ensign #CCA200A117)
2	503-107	4	Clamp, Hose
3	503-355	2	Hose - 1-1/4 I.D. x 3" Long
4	148A381	1	Tube, Fuel Line - Regulator to Carburetor
5	148C365	1	Bracket, Regulator Mounting
6	403A533	2	Spacer, Regulator Mounting Bracket
7	148A310	1	*Regulator (Ensign #9554)
8	149A768	1	Line, Fuel Pump to Carburetor
9	148C383	1	Shield Assembly, Heat
11	130B451	1	Line, Oil Cooler to Cylinder Block
12	153A275	1	Bracket, Choke - Prior to Spec E
13	BODY ASSEMBLY, THROTTLE		
	145B188	1	Prior to Spec G
	145B328	1	Spec G through J
14	150A638	As Req.	Joint, Ball
17	145A158	1	Spring, Throttle - NOTE: Quantity of 2 Used Prior to Spec E.
18	150A96	1	Stud, Throttle Spring Adjusting - NOTE: Quantity of 2 Used Prior to Spec E.
19	145A187	1	Bracket, Throttle Spring
20	145A118	1	Link, Throttle Spring
21	145A189	1	Gasket, Carburetor Solenoid Mounting Bracket
22	145C202	1	Bracket, Solenoid Mounting
23	307B259	1	Solenoid & Lead Assembly, Anti-Dieseling
24	150A302	1	Bushing, Throttle Spring Link to Ball Joint
26	145A194	1	Bracket, Choke Spring - Prior to Spec C
27	145A205	1	Link, Solenoid to Choke - Prior to Spec E
28	145A195	1	Gasket - Carburetor Air Inlet or Choke
30	145A124	1	Link, Solenoid
31	145C203	1	Bracket, Choke Solenoid - Prior to Spec E
32	153-110	1	Choke, Manual - Prior to Spec E
33	145A213	1	Extension, Choke Arm - Prior to Spec E

* - For components contact your nearest Ensign Carburetor dealer or Ensign Carburetor Div. of American Bosch, 930 North York Road, Room 206, Hinsdale, Illinois.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
34	145A165	1	Stop, Choke Wire - Prior to Spec E
35	308A150	1	Bracket, Switch Mounting - Prior to Spec E
36	308P88	1	Switch, Choke (Gas or Gasoline) - Prior to Spec E
37	153A274	1	Bracket, Choke Wire - Prior to Spec E
38	518B176	1	Clip, Choke Wire - Prior to Spec E
39	153B292	1	Adapter Assembly, Choke - Spec E through J
40	153A293	1	Shaft, Choke - Spec E through J
41	153A281	1	Plate, Choke - Spec E through J
42	153A49	1	Cover Assembly, Choke (12 Volt) - Spec E through J
43	153A295	1	Bracket, Choke Lock - Spec E through J
44	232A979	1	Spring, Choke Lock - Spec E through J
45	153A213	1	Choke, Automatic - Spec E through J
46	153A294	1	Rod, Choke - Spec E through J
47	518-5	2	Clip, Choke Rod End - Spec E through J
48	153A283	1	Arm, Choke Over-Ride - Spec E through J
49	153A282	1	Arm, Choke - Spec E through J
50	148A430	1	Counterweight, Choke Shaft - Spec E through J
51	308A68	1	Switch, Choke - Spec E through J
72	502-42	1	Elbow, Inverted Male - Carburetor Inlet
73	309A132	1	Cam, Micro Switch - Spec F through J
74	516-86	1	Pin, Roll - 1/8" x 3/4" - Cam - Spec F through J
75	309P133	1	Actuator, Micro Switch - Spec F through J
76	309A155	1	Switch, Micro - Spec F through J
77	309A131	1	Bracket, Micro Switch Mounting - Spec F through J
78	148C411	1	Line, Balance - Carburetor to Regulator - Prior to Spec E
79	502-4	1	Elbow, Inverted Male - Balance Line to Regulator - Prior to Spec E



SPECIAL FUEL SYSTEM GROUP (Gas Only and LPG Only) -OPTIONAL

NOTE: See separate group for LPG Gasoline and Gas-Gasoline - Begin Spec L.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	148P592	1	*Carburetor - Begin Spec K (Impco #200)
1A	*CARBURETOR - Natural Gas Fuel		
	148C387	1	Prior to Spec E (Ensign #9296)
	148C433	1	Spec E through J (Ensign #200A120)
1B	*CARBURETOR - LPG FUEL		
	148C425	1	Prior to Spec E (Ensign #9505)
	148C434	1	Spec E through J (Ensign #CBX200A121)
2	503-107	4	Clamp, Hose - Natural Gas Fuel Plants - Prior to Spec J
3	503-355	2	Hose - 1-1/4" I.D. x 3" Lg. Natural Gas Fuel Plants - Prior to Spec J
4	148A382	1	Tube, Fuel Line - Regulator to Carburetor - Prior to Spec J
5	148C365	1	Bracket, Regulator Mounting - Natural Gas Fuel Plants - Prior to Spec J
6	SPACER, REGULATOR MOUNTING BRACKET		
	403A533	2	Prior to Spec G
	408A851	2	Begin Spec G
7	148A310	1	Regulator, Gas - Natural Gas Fuel Plants - Prior to Spec J
9	148C383	1	Shield Assembly, Heat - Natural Gas Fuel Plants - Prior to Spec J
10	148A107	1	Vent Assembly, Gas Regulator - Prior to Spec K
11	130B451	1	Line, Oil Cooler to Cylinder Block - Prior to Spec J
12	STUD, THROTTLE		
	520A629	1	Prior to Spec L
	520A517	1	Begin Spec L
13	BODY ASSEMBLY, THROTTLE		
	145A188	1	Prior to Spec G
	145B328	1	Begin Spec G through K
	145B410	1	Begin Spec L
14	150A638	As Req.	Joint, Ball
15	153A85	1	Rod Assembly, Choke - LPG Plants Prior to Spec E
16	502-41	1	Elbow, Vacuum Switch Line to Carburetor - LPG Plants - Prior to Spec G
17	145A158	1	Spring, Throttle - All Models EXCEPT Natural Gas - Spec E through J
18	150A96	1	Stud, Throttle Spring Adjusting - All Plants EXCEPT Natural Gas - Spec E through J
19	145A187	1	Bracket, Throttle Spring - LPG Plants - Begin Spec C through J
20	145A118	1	Link, Throttle Spring - LPG Plants - Spec C through J
21	145A189	1	Gasket, Carburetor to Solenoid Mounting Bracket - LPG Plants Spec C through J
22	145A186	1	Bracket, Solenoid Mtg. - LPG Plants Spec C through J
23	307B259	1	Solenoid & Lead Assembly, Anti-Dieseling - LPG Plants Spec E through J
24	150A302	1	Bushing, Throttle Spring Link to Ball Joint - LPG Plants Prior to Spec K

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
25	145C193	1	Bracket, Choke Solenoid - Nat. Gas Plants Prior to Spec E
28	145A195	1	Gasket - Carburetor Air Inlet or Choke - Natural Gas Fuel Plants
29	153B302	1	Choke Assembly, Air - Natural Gas Plants - Spec E through J
30	145A124	1	Link, Solenoid - LPG Fuel Plants - Prior to Spec K
31	VALVE, THERMAL		
	148P601	1	Natural Gas Plants
	148A636	1	LPG Fuel Plants
32	145P358	1	Adapter, Carburetor - Begin Spec K
34	145A185	2	Gasket, Throttle Body - Begin Spec K
35	307P312	1	Valve, Solenoid (12V) - LPG Plants - Begin Spec K
36	505-129	1	Bushing, Reducer (1 x 3/4) - Thermal Valve Outlet
37	505-102	2	Nipple (3/4 x 1-3/8") - Solenoid Valve Inlet & Outlet - LPG Plants Begin Spec K
38	502-34	1	Elbow, Male Compression - Economizer Line to Carburetor - Natural Gas
39	148A399	1	Line, Economizer to Carburetor - Natural Gas
40	502-4	1	Elbow, Inverted Male - Balance Line to Carburetor - Nat. Gas
41	148C409	1	Line, Idle - Regulator to Economizer - Natural Gas - Prior to Spec J
42	148C410	1	Line, Balance - Regulator to Carburetor - Natural Gas - Prior to Spec E
43	502-97	1	Connector, Inverted Male - Idle Line to Regulator - Natural Gas - Prior to Spec E
44	502-34	1	Elbow, Male Compression - Idle Line to Regulator - Natural Gas - Spec E through H
52	148A368	1	*Regulator, LPG - LPG Plants (Ensign #RDB220A2)
53	148A367	1	Switch, Vacuum - Regulator - LPG Plants - Prior to Spec G
54	148C366	1	Bracket, Regulator - LPG Plants
55	148C369	1	Brace, Regulator Mounting - LPG Plants
56	110A300	3	Spacer, Regulator to Bracket Mounting - LPG Plants
57	503-350	1	Hose, Fuel - 3" Lg. - LPG Plants
58	503-351	1	Hose, Fuel - 8" Lg. - LPG Plants
59	503-189	4	Clamp, Fuel Hose - LPG Plants
60	148A385	1	Line, Fuel - LPG Plants
61	503A49	4	Clamp, Water Hose, LPG Plants
62	503-352	1	Hose, Water Inlet - 20" Lg. - LPG Plants
63	148A378	1	Line, Vacuum Switch - LPG Plants - Prior to Spec G

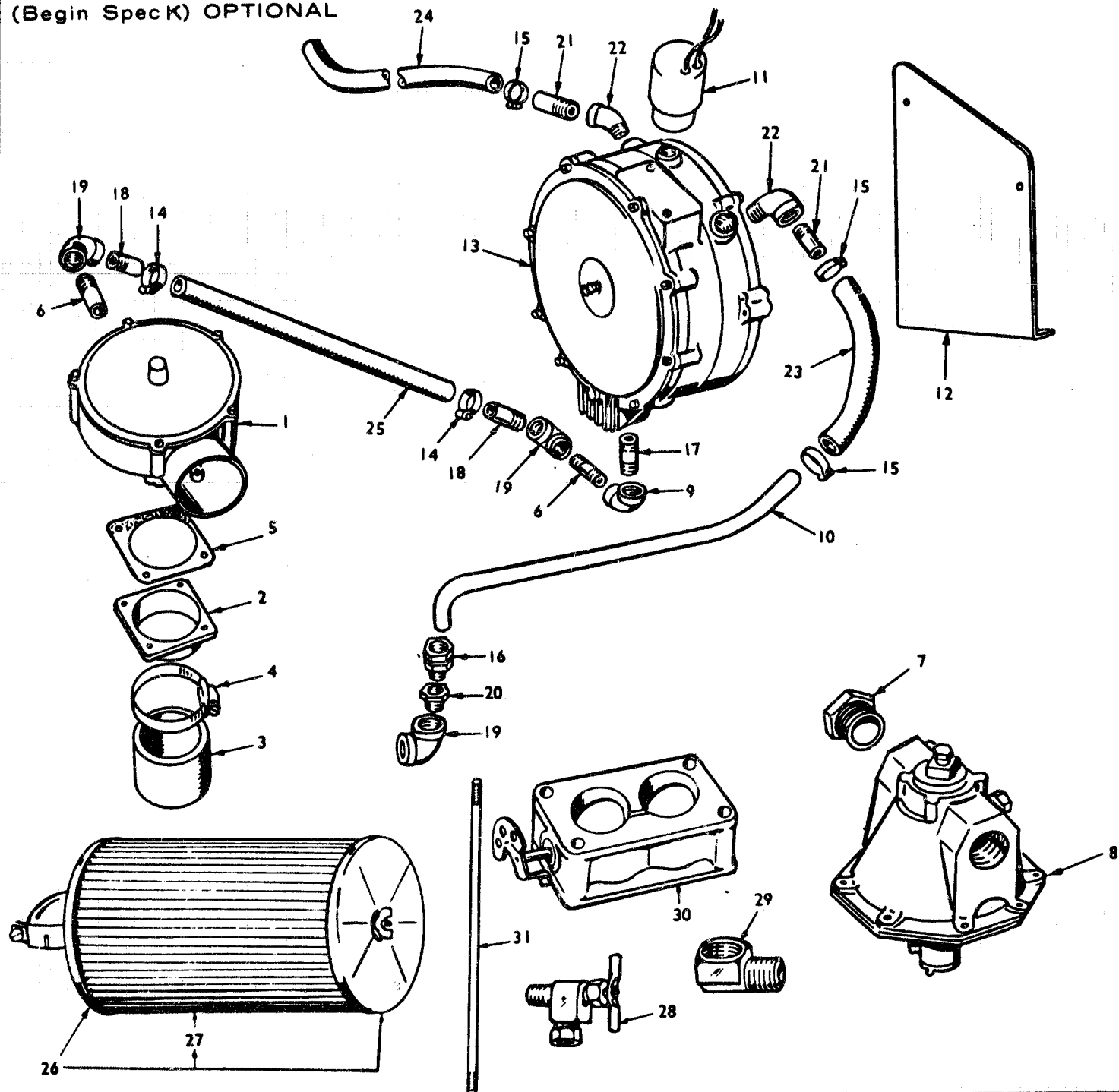
* - For components contact your nearest Impco dealer or Impco Division, 16916 Gridley Place, Cerritos, Calif., 90701.

* - For components contact your nearest Ensign Carburetor dealer or Ensign Carburetor Div. of American Bosch, 200 North York Road, Room 206, Hinsdale, Illinois.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
65	502-2	1	Elbow, Vacuum Line to Vacuum Switch - LPG Plants - Prior to Spec G
66	131A122	1	Line, Water Outlet - LPG Plants
67	336A1093	1	Lead, Solenoid to Vacuum Switch - LPG Plants - Prior to Spec G
68	338B224	1	Harness, Wiring --LPG Plants - Prior to Spec G
69	503-353	1	Hose, Water Outlet - 2" Lg. - LPG Plants
70	502-227	1	Connector, Water Outlet Hose - LPG Plants
71	130B450	1	Bracket, Water Line - LPG Plants

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTIONS
73	309A132	1	Cam, Micro Switch - Spec F through J
74	516-86	1	Pin, Roll - 1/8" x 3/4" - Cam - Spec F through J
75	309P133	1	Actuator, Micro Switch - Spec F through J
76	309A155	1	Switch, Micro - Spec F through J
77	309A131	1	Bracket, Micro Switch Mounting - Spec F through J
78	140P851	1	Cleaner, Air - Gas Only Plants - Begin Spec J
79	140-871	1	Element, Air Cleaner - Gas Only Plants - Begin Spec J

SPECIAL FUEL SYSTEM GROUP- Gas-Gasoline and LPG-Gasoline (Begin Spec K) OPTIONAL



NOTE: See separate groups prior to Spec K.

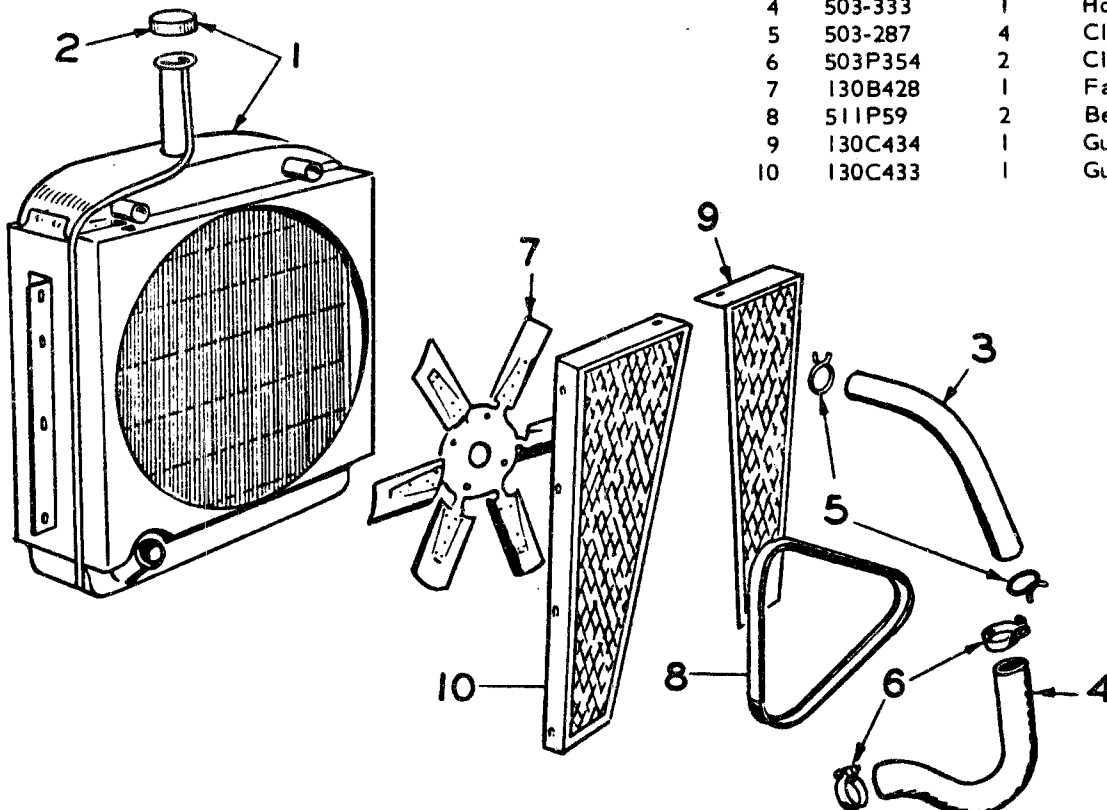
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	148P598	1	★ Carburetor, Gas (Mixer) (Impco #200)
2	145P396	1	Adapter, Carburetor
3	503-550	1	Hose, Adapter
4	503-354	2	Clamp, Hose
5	*	1	Gasket, Carburetor Adapter
6	505-102	1	Nipple, Gas Regulator (3/4 x 1-3/8")
7	505-129	1	Bushing, Reducer (1 x 3/4") - Gas-Gasoline Only
8	148P601	1	★ Regulator, Gas - Gas-Gasoline Only (Impco #T-30)
9	505-356	1	Elbow, Reducer (1 x 3/4") LPG-Gasoline Only
10	131B192	1	Line, Water - LPG-Gasoline Only
11	307P268	1	Valve, Solenoid - LPG-Gasoline Only
12	148-631	1	Bracket, Converter - LPG-Gasoline
13	148C625	1	★ Converter - LPG-Gasoline Only (Impco Mdl. EB)
14	503-382	2	Clamp, Hose - LPG-Gasoline Only
15	503-189	4	Clamp, Hose - LPG-Gasoline Only
16	502-227	1	Connector - LPG-Gasoline Only

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
17	505-107	1	Nipple (1 x 2") - LPG-Gasoline Only
18	505-71	2	Nipple, Half (3/4 x 1-1/4") - LPG-Gasoline Only
19	505-132	3	Elbow (3/4") - LPG-Gasoline Only
20	505-21	1	Bushing, Reducer (3/4 x 1/2") - LPG-Gasoline Only
21	505-135	2	Nipple, Half (3/8 x 1-1/4") - LPG-Gasoline Only
22	505-119	2	Elbow, Street (3/8") - LPG-Gasoline Only
23	As Req.		Hose (17" of Bulk Hose #503-386) - LPG-Gasoline Only
24	As Req.		Hose (8-1/2" of Bulk Hose #503-386) - LPG-Gasoline Only
25	As Req.		Hose (11" of Bulk Hose #503-249) - LPG-Gasoline Only
26	140P851	1	Cleaner, Air
27	140-871	1	Element, Air Cleaner
30	BODY ASSEMBLY, THROTTLE		- Gas-Gasoline Only
	145B328	1	Spec K Only
	145B410	1	Begin Spec L
31	STUD, THROTTLE		- Gas-Gasoline Only
	520A629	1	Spec K Only
	520A517	1	Begin Spec L

* - Order by description giving complete Model, Spec, and Serial Number.

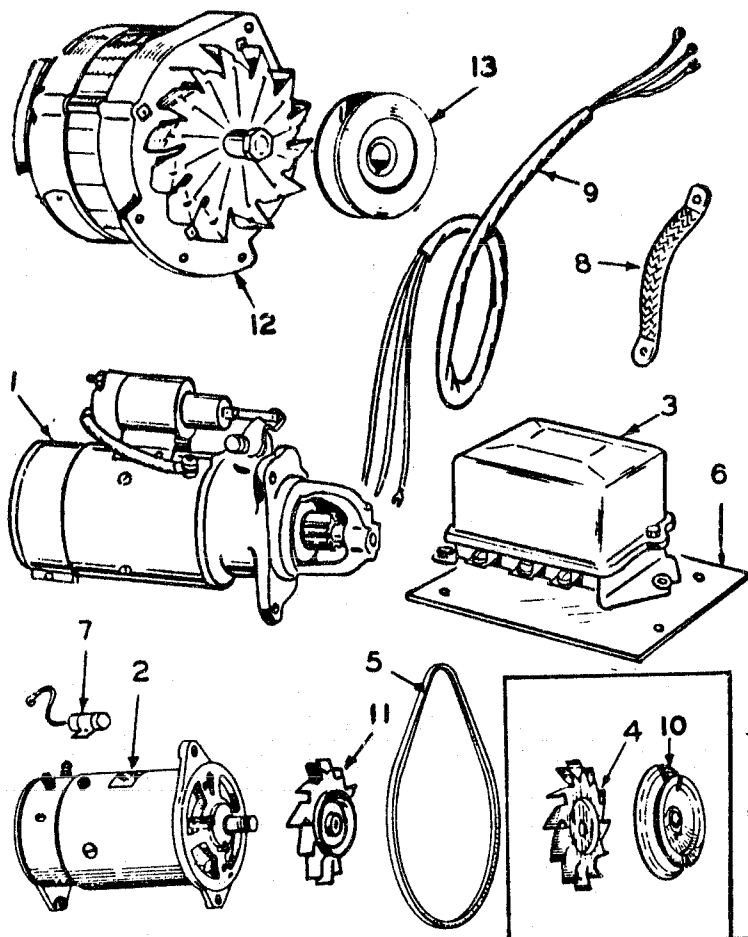
★ - For components contact your nearest Impco dealer or Impco Division, 16916 Gridley Place, Cerritos, Calif., 90701.

COOLING SYSTEM GROUP



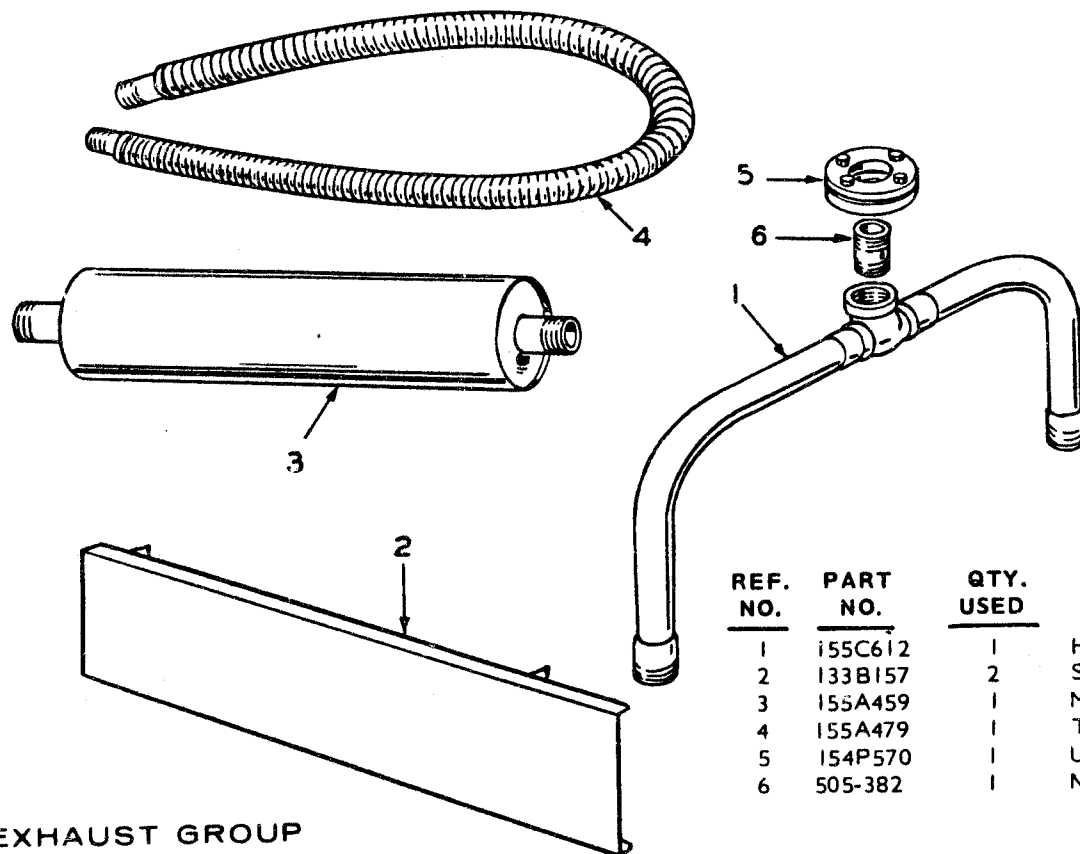
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	130D429	1	Radiator - Includes Cap
2	130P449	1	Cap, Radiator - 7 lbs. Pressure
3	503-332	2	Hose, Radiator - Upper
4	503-333	1	Hose, Radiator - Lower
5	503-287	4	Clamp, Hose - Upper Hoses
6	503P354	2	Clamp, Hose - Lower Hose
7	130B428	1	Fan Only, Cooling
8	511P59	2	Belt, Fan Drive
9	130C434	1	Guard, Fan - Left Hand Side
10	130C433	1	Guard, Fan - Right Hand Side

STARTING MOTOR AND BATTERY CHARGE GENERATOR GROUP



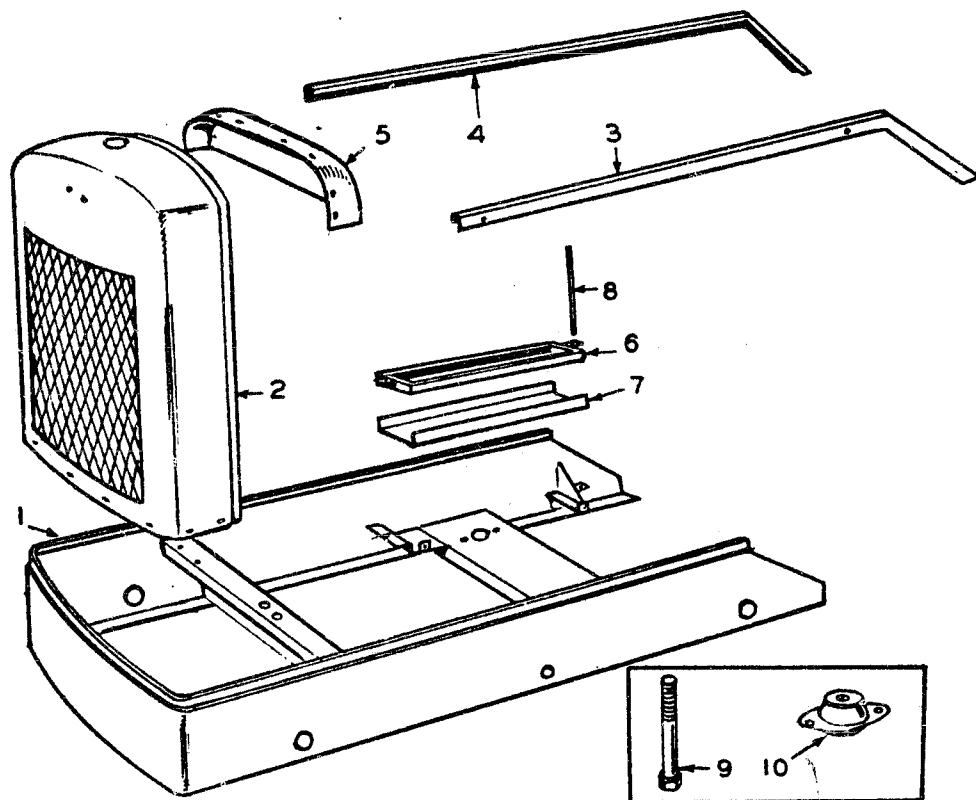
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	191D486	1	* Starter - 12 Volt - (Delco Remy #1113167-H)
2	191P251	1	* Generator - 12 Volt - Prior to Spec J (Delco Remy #1102044)
3	191A228	1	Regulator, Volt. - Prior to Spec J (Delco Remy #1102044)
4	191A253	1	Fan, Generator Pulley - Spec A Models Only
5	511P58	1	Belt, Generator
6	191A267	1	Bracket, Voltage Regulator - Prior to Spec J
7	312A58	2	Condenser - 0.1 Mfd. - (1) Charge Generator, (1) Voltage Regulator - Prior to Spec J
8	337A49	2	Strap, Ground - Braided - 8-7/16" Long
9	338B208	1	Harness Assy., Charge Regulator - Prior to Spec J
10	191C266	1	Pulley, Generator - Spec A Models Only
11	191C296	1	Fan & Pulley, Generator - Spec B through H
12	191B665	1	* Alternator, Charging (Includes Regulator) - Begin Spec J (Motorola #70D44039B)
13	191B649	1	Pulley, Alternator - Begin Spec J

* - For components contact your nearest Delco Remy dealer or Delco Remy Division of General Motors Corp., Anderson, Indiana 46011.
* - For components contact your nearest Motorola dealer, or Motorola Automotive Products Inc., 9401 W. Grand Ave., Franklin Park, Illinois 60131.



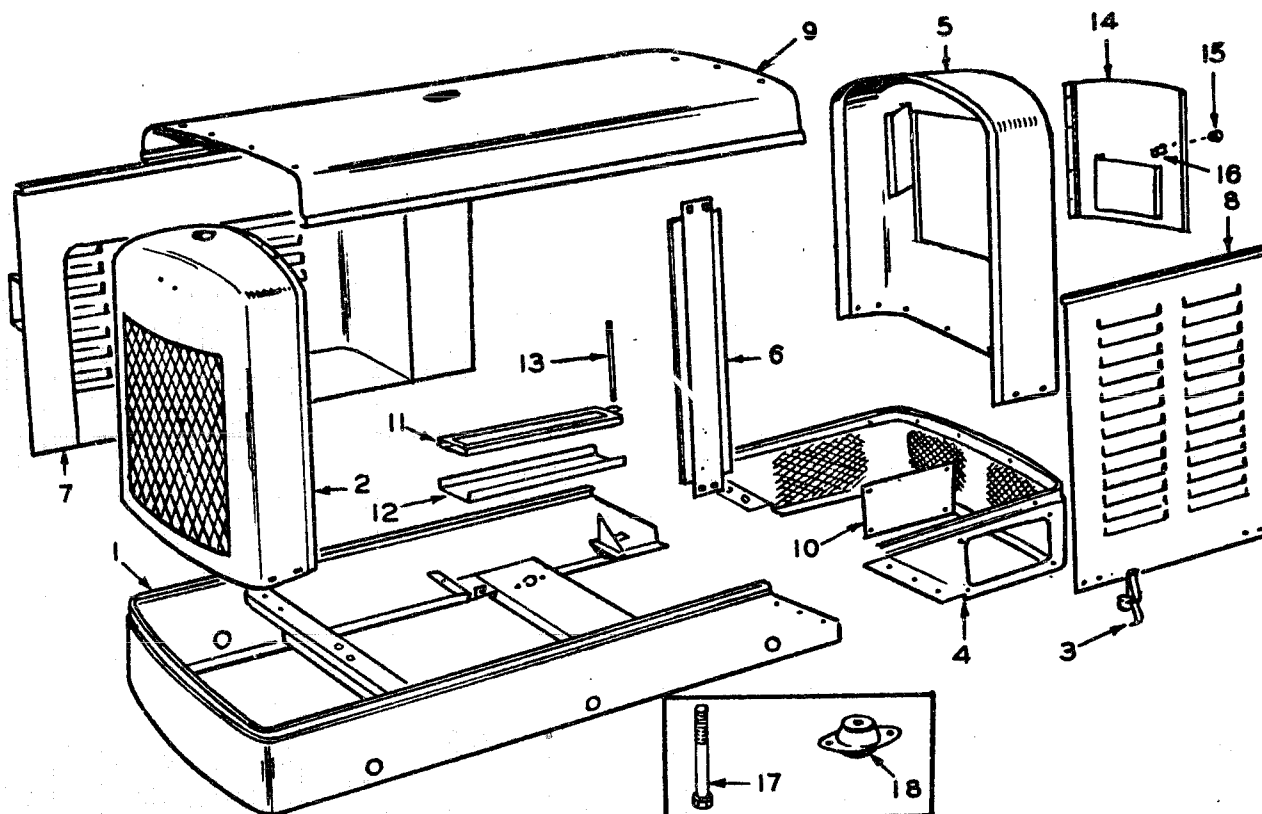
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	155C612	1	Header Assembly, Exhaust
2	133B157	2	Shield, Exhaust Manifold Heat
3	155A459	1	Muffler, Exhaust
4	155A479	1	Tube, Flexible Exhaust
5	154P570	1	Union, Manifold Flange
6	505-382	1	Nipple, Exhaust (3" x 2-5/8")

EXHAUST GROUP



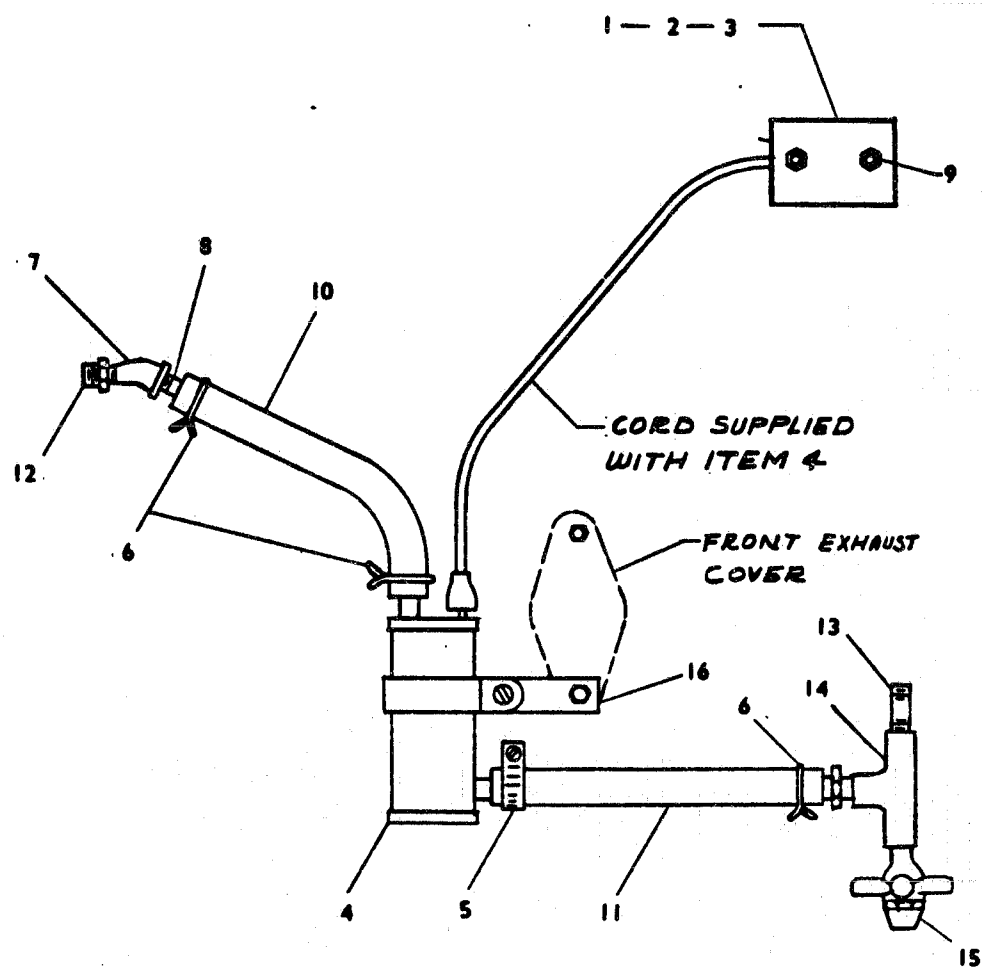
MOUNTING GROUP (Unhoused Plants Only)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	403D555	1	Chassis Mounting
2	405D1153	1	Panel, Front End
3	403C562	1	Trim, Chassis - Right Hand Side
4	403C553	1	Trim, Chassis - Left Hand Side
5	405C1165	1	Hood, Radiator Extension
6	416B338	1	Frame, Battery Hold-down
7	416B358	1	Tray, Battery
8	520A231	2	Stud, Battery Hold-down
9	402A214	2	Bolt, Front Engine Mounting
10	402P209	2	Rubber, Generator End Mounting



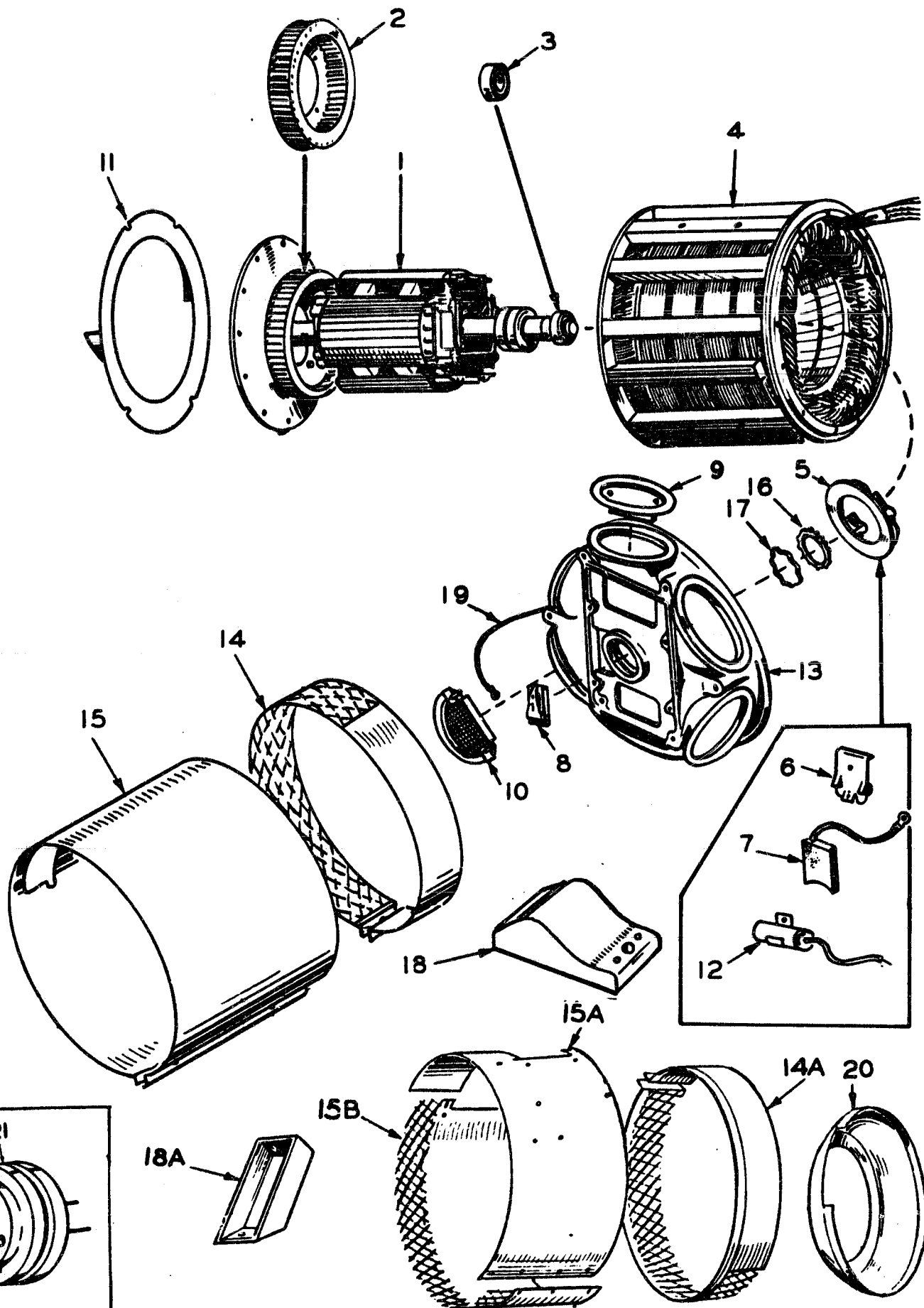
HOUSING GROUP (Housed Plants Only)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	403D555	1	Chassis, Mounting
2	405D1153	1	Panel, Front End
3	406A105	8	Clamp, Hold-down - Side Panels
4	403D556	1	Chassis, Mounting - Rear Section
5	405D1154	1	Panel, Rear End - Excludes Door
6	405C1169	2	Support, Top Panel
7	405D1155	2	Panel, Door - Housing Side - Includes Handles
8	405C1151	2	Panel, Side
9	405D1156	1	Panel, Top
10	403B566	1	Panel, Chassis
11	416B338	1	Frame, Battery Hold-down
12	416B358	1	Tray, Battery
13	520A231	2	Stud, Battery Hold-down
14	405B932	1	Door, Rear Panel Control
15	406-2	1	Knob, Panel Door
16	406-88	1	Catch, Panel Door
17	402A214	2	Bolt, Front Engine Mounting
18	402P209	2	Rubber, Generator End Mounting



WATER JACKET HEATER GROUP- OPTIONAL

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	309P29	1	Thermostat
2	333A12	1	Box, Thermostat
3	333A13	1	Cover, Thermostat Box
4	333P52	1	Heater, Tank Type
5	503-183	1	Clamp, Hose
6	503-131	3	Clamp, Hose
7	505-119	1	Elbow, Street (3/8" x 45°)
8	505-135	1	Nipple, Half (3/8 x 1-1/2")
9	520A446	2	Stud, Thermostat Box Mounting
10		1	Hose (Order 8" of Bulk Hose #503P386)
11		1	Hose (Order 11" of Bulk Hose #503-386)
12	505-19	1	Bushing, Reducer (1/2 x 3/8")
13	505-101	1	Nipple, Close (1/4")
14	504-184	1	Tee, Pipe (1/4")
15	504-3	1	Valve, Drain
16	130A755	1	Bracket, Heater Support



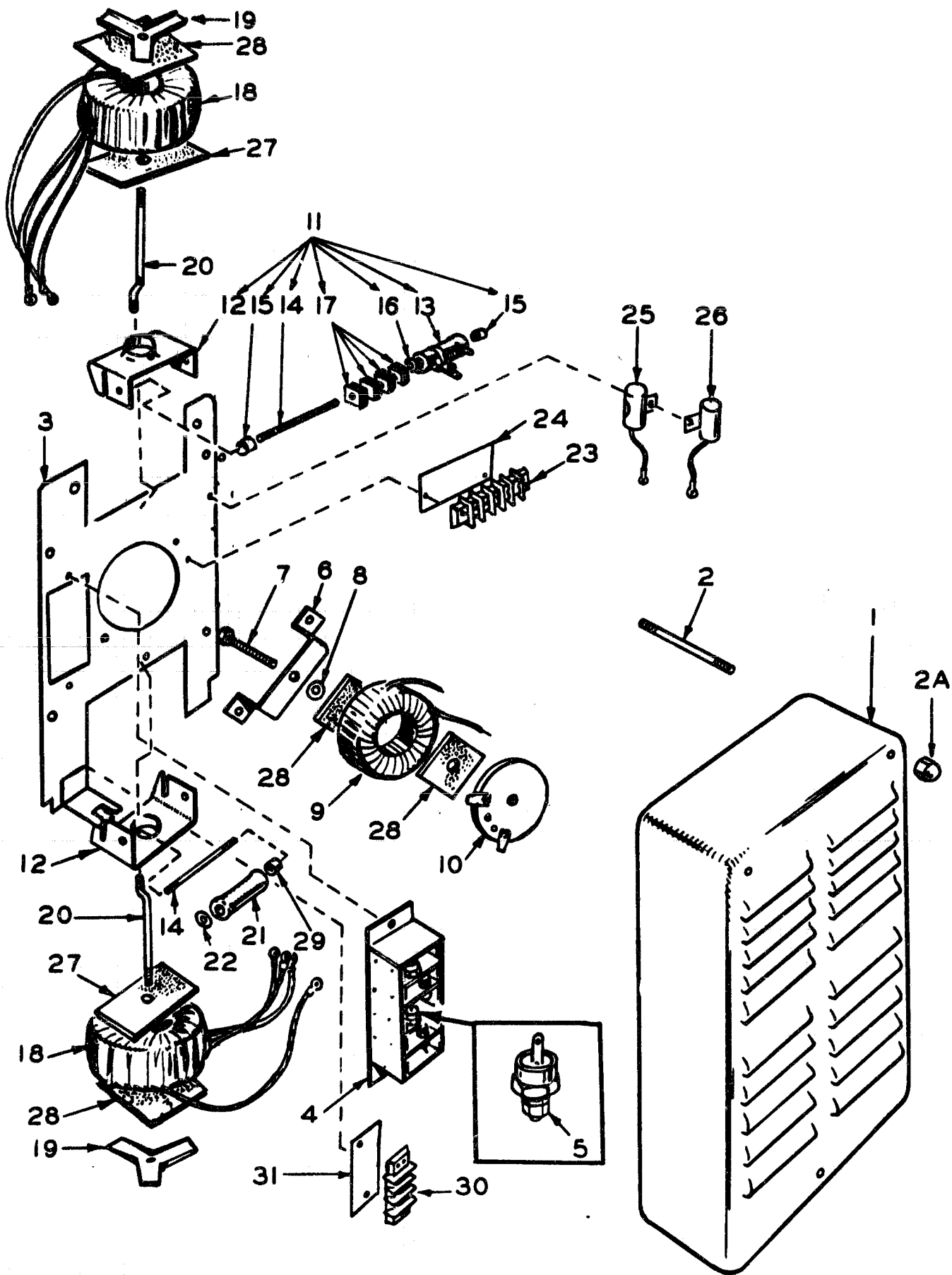
GENERATOR GROUP (Alternator Portion)

NOTE: Output Terminal Box, Cover & Internal Parts are listed with the AC Output Control Group (Mounts on Side of Generator).

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	*	1	Rotor Assembly, Wound - Includes Bearing, Blower and Drive Assy.
2	BLOWER 205C61	1	Single Phase Models - Without Unity Power Factor
	205C49	1	3 Phase Models, and Single Phase Models with Unity Power Factor
3	510P63	1	Bearing
4	*	1	Stator Assembly, Wound
5	212C248	1	Rig Assembly, Brush - Includes Brushes & Springs
6	212B1105	4	Spring, Brush
7	214A56	4	Brush
8	150A717	1	Switch Assembly, Overspeed
	COVER, END BELL OPENING - Includes Latch & Bracket - 3 Phase Models, and Single Phase Models with Unity Power Factor		
9	232B1254	2	Plain
10	232B1253	2	Screened
11	234C84	1	Scroll, Air - 3 Phase Models, and Single Phase Models with Unity Power Factor
12	312A17	1	Condenser - 0.5 Mfd.
13	BELL, END - ALTERNATOR TO EXCITER		
	211E130	1	Single Phase Models - Without Unity Power Factor
	211E131	1	3 Phase Models, and Single Phase Models with Unity Power Factor

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
BAND GENERATOR			
14	234C83	1	Front Portion - Narrow - 3 Phase Models, and Single Phase Models with Unity Power Factor
14A	234D70	1	Front Portion - Narrow - Single Phase Models - Without Unity Power Factor
15	234D81	1	Rear Portion - Wide - 3 Phase Models, and Single Phase Models with Unity Power Factor
15A	234C132	1	Rear Portion - Wide - Single Phase Models - Without Unity Power Factor - Upper Half
15B	234C133	1	Rear Portion - Wide - Single Phase Models - Without Unity Power Factor - Lower Half
16	232A1186	1	Holder, Bearing - Anti-Rotation
17	232A1187	1	Spring, Bearing Holder - Anti-Rotation
18	232C1556	2	Pad, Generator Mounting - 3 Phase Models, and Single Phase Models with Unity Power Factor
18A	232D1396	2	Bracket, Generator Mounting - Single Phase Models - Without Unity Power Factor
19	336A1082	1	Lead, Overspeed Switch
20	234D69	1	Baffle, Air - Single Phase Models - Without Unity Power Factor
21	204A83	1	Collector Ring, AC

* - Order by description, giving Model, Spec and Serial Number (Onan nameplate).



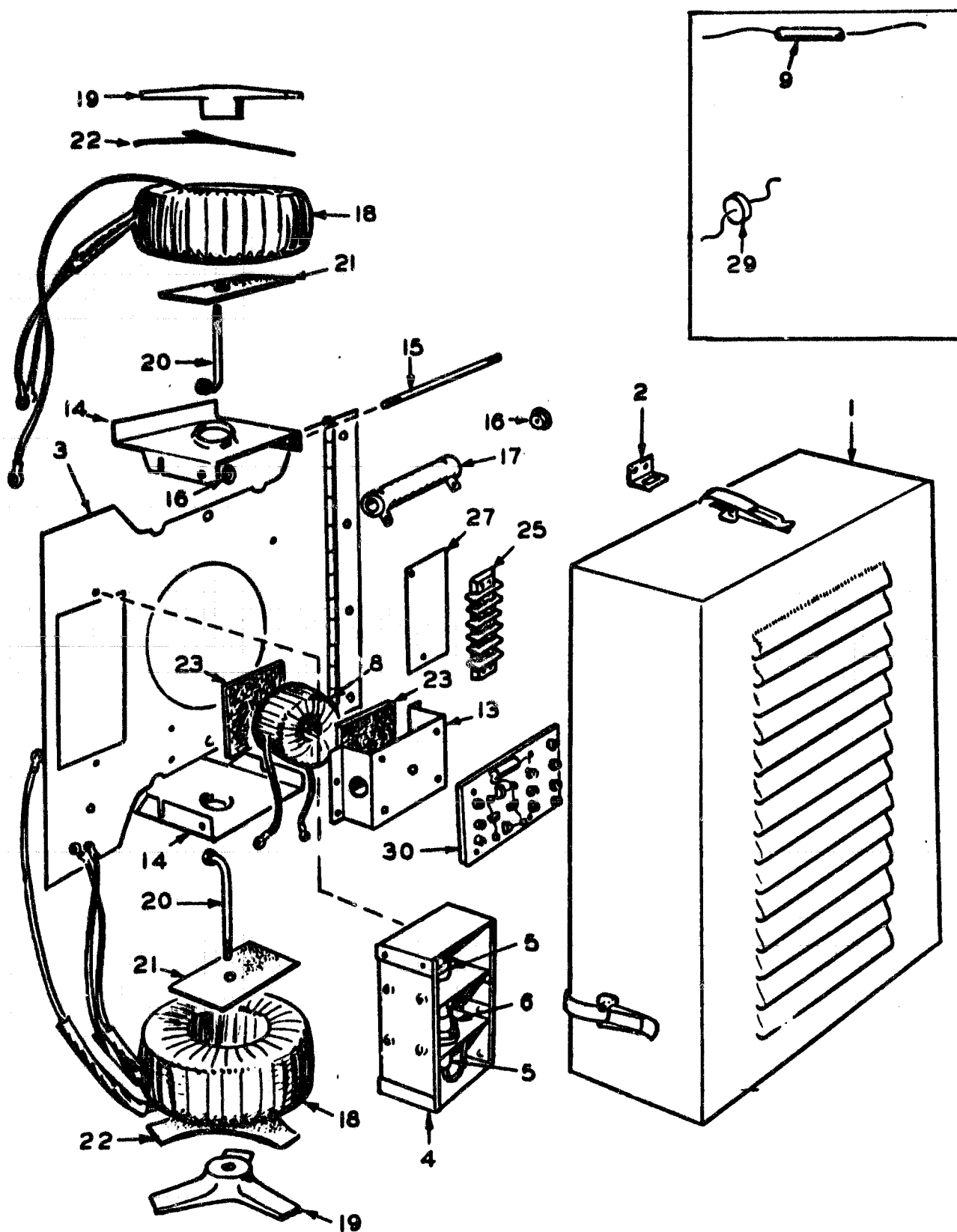
GENERATOR GROUP (Exciter Portion)
3 Phase Models, and Single Phase Models With Unity Power Factor

NOTE: See separate group for Generator Group (Exciter Portion) Single Phase Models without Unity Power Factor.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	COVER, EXCITER		
	234D59	1	Spec A Models Only
	234D106	1	Begin Spec B
2	520A575	3	Stud, Exciter Cover Mtg.
2A	866-1	3	Nut, Acorn - Exciter Cover Mtg.
3	PANEL ONLY, EXCITER		
	234D100	1	Spec A Models Only
	234D105	1	Begin Spec B
4	305B212	1	Rectifier Assy., Power (Complete) Includes four #305-211 plus wire and hardware
5	305-211	4	Rectifier Only, Power (Field) Included with #305B212 Assy.
6	150B733	1	Bracket Only, Overspeed Switch
7	232A1365	1	Stud and Contact Point Assembly, Voltage Control Reactor Mtg.
8	WASHER, FIBRE INSULATING - VOLTAGE CONTROL REACTOR STUD MOUNTING		
	508-18	2	1/4" x 3/4" x 1/16"
	508-29	1	1/4" x 3/8" x 1/32"
9	REACTOR, VOLTAGE CONTROL - Does Not Include Terminal Block		
	315A49	1	Spec A Models Only (60 Cycle)
	315A74	1	Begin Spec B (60 Cycle)
	315A73	1	Begin Spec B (50 Cycle)
10	BLOCK, TERMINAL - VOLTAGE CONTROL REACTOR		
	332A622	1	Spec A Models Only
	332A687	1	Begin Spec B
11	305B202	1	Rectifier Assy., Resistor and (Includes parts marked * plus wire and hardware)
12	234B60	2	*Bracket, Gate Reactor Mounting (Note: 1 only included with #305B202 Assembly)
13	304A5	1	*Resistor, Control - Adjustable (150-Ohm, 25-Watt) 9/16 x 2"

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
14	520A579	2	*Stud, Resistor and Rectifier Mounting (Note: 1 only included with #305B202 Assy.)
15	232A1473	2	*Spacer, Adjustable Resistor and Rectifier to Stud (3/8" O.D. x 3/16" I.D. x 7/32" Long)
16	304A14	2	*Washer, Centering - Adjustable Resistor Mounting
17	305-208	4	*Rectifier, Regulator (Control)
18	315A57	2	Reactor, Gate - 60 Cycle
18	315A63	2	Reactor, Gate - 50 Cycle
19	234B62	2	Retainer, Gate Reactor
20	232A1361	2	Stud, Gate Reactor Mounting
21	304A21	1	Resistor, Fixed - Alternator Field 3/4" x 4" (200-Ohm, 50-Watt)
22	304A15	2	Washer, Centering - Fixed Resistor Mounting
23	332A604	1	Block, Terminal - 5 Place
24	332A678	1	Strip, Block Marker - For 5 Place Block
	CONDENSER - 0.5 MFD.		
25	312A17	1	Left Hand - Spec A Models Only
26	312A27	1	Right Hand - Spec A Models Only
	INSULATION, REACTOR MOUNTING		
27	232A1051	4	Gate Reactor to Mounting Bracket (1/4" x 1-5/8" x 1/8")
28	895-70	8	(6) Gate Reactor to Retainer, (2) Voltage Control Reactor Mtg. - Specify size required
29	232A1474	2	Spacer, Fixed Resistor to Stud (3/8" O.D. x 3/16" I.D. x 11/32" Long)
30	332A537	1	Block, Terminal - 4 Place
31	332A686	1	Strip, Terminal Block Marker - 4 Place Block

* - Included in Resistor and Rectifier Assembly #305B202.

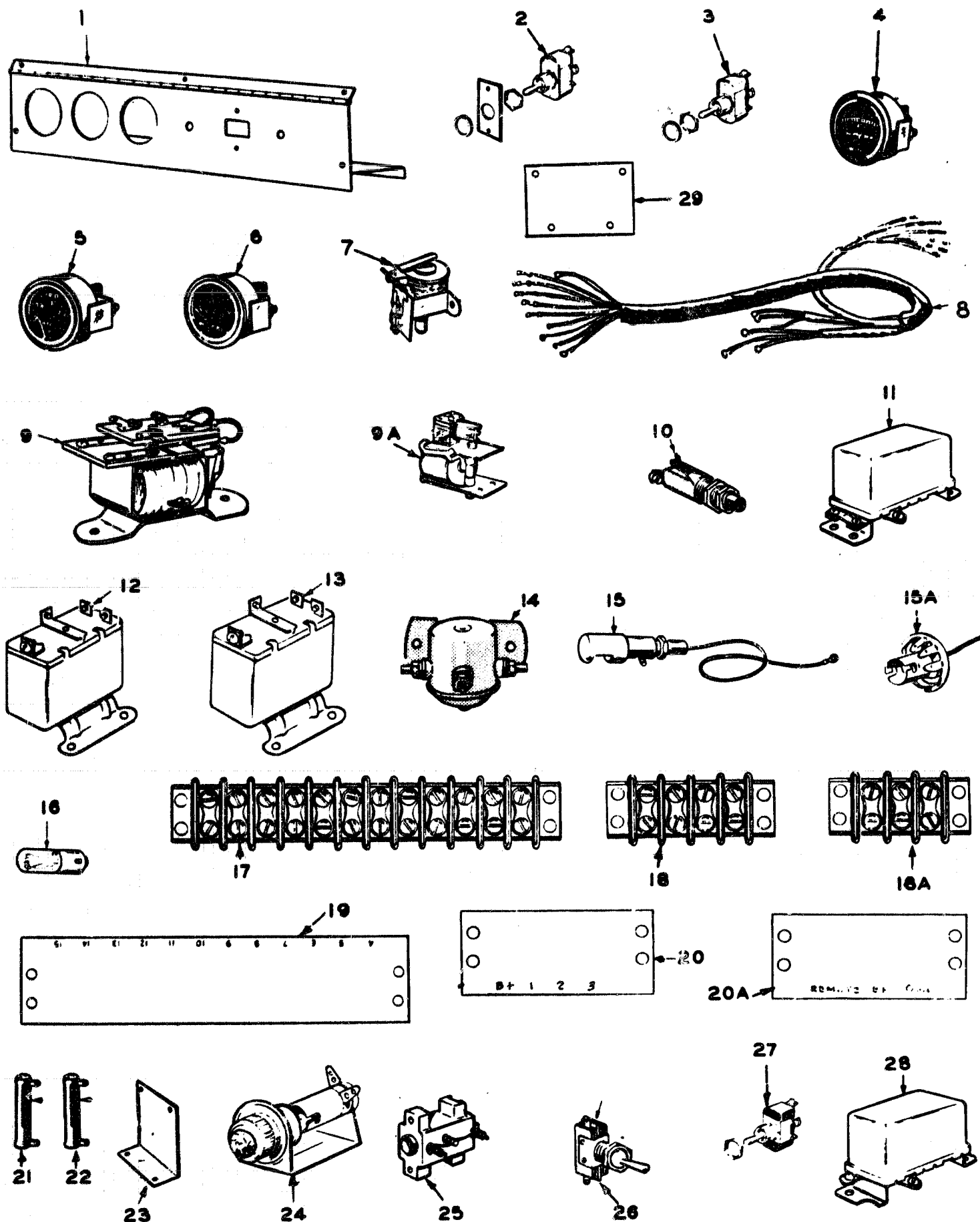


GENERATOR GROUP (Exciter Portion)
Single Phase Models Without Unity Power Factor

NOTE: See separate group for single phase models with unity power factor, use exciter portion for 3 phase models.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	234D116	1	Cover, Exciter
2	232A1376	3	Bracket, Fastening - Exciter Cover to Alternator End Bell
3	234D74	1	Panel Only, Exciter
4	305B228	1	Rectifier Assembly, Power (Comp.) Includes four Rectifiers Plus Wire and Hardware
RECTIFIER ONLY, POWER (FIELD) INCLUDED IN RECTIFIER ASSEMBLY			
5	305P234	2	Positive Stud
6	305P233	2	Negative Stud
8	315A78	1	Reactor, Voltage Control
9	304P476	1	Resistor, Voltage Control Reactor
13	234B115	1	Bracket, Mounting - Voltage Control Reactor
14	234B75	2	Bracket, Gate Reactor Mounting
15	520A190	1	Stud, Resistor Mounting
16	304A15	2	Washer, Resistor Centering

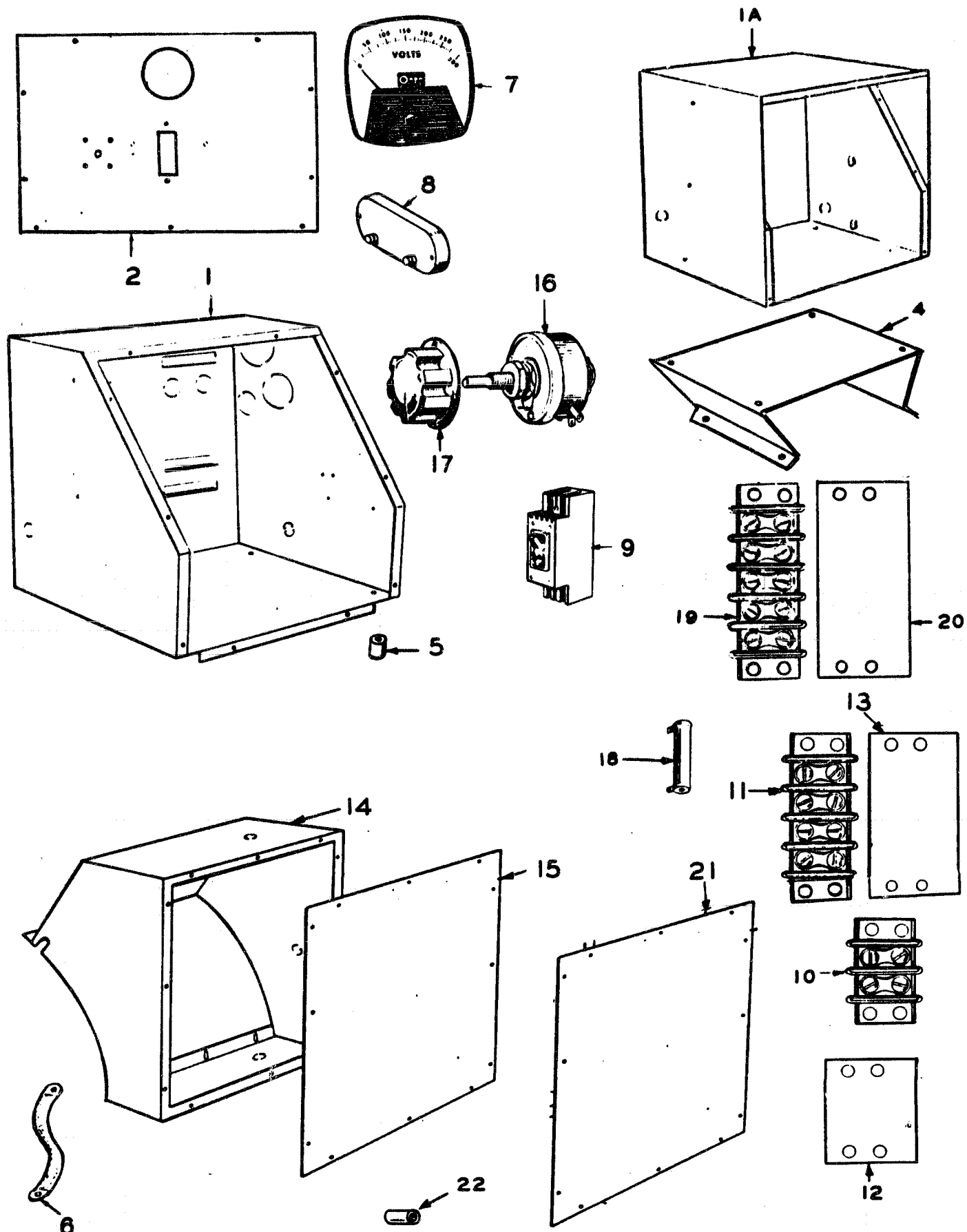
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
17	304-442	1	Resistor, Fixed - Mounts to Gate Reactor Bracket
18	315A51	2	Reactor, Gate
19	232B1389	2	Retainer, Gate Reactor
20	232A1403	2	Stud, Gate Reactor Mounting
21	232B1388	4	Insulation, Gate Reactor to Bracket
INSULATION, REACTOR MOUNTING			
22	232B1387	4	Gate Reactor to Retainer
23	895-70	2	Voltage Control Reactor Mounting - Specify size required
25	332A532	1	Block Terminal (5 Place)
27	332A693	1	Strip, Terminal Block Marker
29	305P218	4	Rectifier, Voltage Control Reactor - (Included in 305B227 Assembly)
30	305B227	1	Resistor Assy., Rectifier - (Includes #304P476 Resistor and four #305P218 Rectifiers)



CONTROL GROUP (Engine Instruments Portion)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	PANEL ONLY, LOWER CONTROL		
	301C1608	1	Prior to Spec F
	301C1916	1	Spec F Only
	301C2124	1	Begin Spec G
2	308A166	1	Switch and Adapter Assembly, Start-Stop - Prior to Spec F
3	308P154	1	Switch, Start-Stop - Begin Spec F
4	302A61	1	Ammeter, Charge (30-0-30)
5	193B106	1	Gauge, Water Temperature (Panel Unit Only)
6	193B107	1	Gauge, Oil Pressure (Panel Unit Only)
7	307A388	1	Relay, Time Delay
8	HARNESS ASSEMBLY, WIRE - ENGINE TO CONTROL		
	338C211	1	Housed Models - Prior to Spec J
	338C209	1	Unhoused Models - Prior to Spec J
	338C416	1	Housed Models - Begin Spec J
	338C415	1	Unhoused Models - Begin Spec J
9	RELAY, EMERGENCY STOP		
	307B299	1	Prior to Spec F
	307B614	1	Spec F Only
9A	307A655	1	Relay, Latching - Emergency Stop - Begin Spec G
10	308-91	1	Button, Emergency Stop Re-Set - Prior to Spec G
11	RELAY		
	307B4	1	Stop - Prior to Spec G
	307B4	1	Anti-Dieseling Solenoid Start - Prior to Spec F
12	RELAY, START IGNITION		
	307B81	1	Prior to Spec G
	307B597	1	Begin Spec G
13	307B52	1	Relay, Start-Disconnect
14	RELAY, PILOT		
	307B40	1	Prior to Spec G
	307B514	1	Begin Spec G
15	322-49	1	Receptacle, Panel Light - Housed Models Only - Prior to Spec G

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
15A	322P72	2	Receptacle, Panel Lights - Begin Spec G
16	BULB, PANEL LIGHT		
	322-26	1	Prior to Spec G - Housed Models Only
	322-4	3	Begin Spec G - (2) Panel Lights (1) Pilot Light
17	332A607	1	Block, Terminal - Engine Connections - 12 Place
	BLOCK, TERMINAL - REMOTE CONNECTIONS		
18	332A537	1	4 Place - Prior to Spec G
18A	332A611	1	3 Place - Begin Spec G
19	332A608	1	Strip, Block Marker (Marked 4 through 15)
	STRIP, BLOCK MARKER - REMOTE CONNECTION		
20	332A566	1	Prior to Spec G - (Marked B+, 1, 2, 3)
20A	332A762	1	Begin Spec G - (Marked Remote, B+, Ground)
21	304-45	1	Resistor, Fixed (4-Ohm, 50-Watt) 3/4 x 4"
22	RESISTOR, FIXED - 5/16 x 1-3/4"		
	304-32	1	15-Ohm, 10-Watt - Prior to Spec G
	304A192	1	3-Ohm, 10-Watt - Begin Spec G
23	301A1685	1	Bracket, Time Delay Relay Mtg.
24	322P69	1	Receptacle Assy., Pilot Light - Begin Spec G
25	320A104	1	Breaker, Circuit - Cranking Limiter - Begin Spec G
26	308-2	1	Switch, Panel Lights - Begin Spec G
27	308P138	1	Switch, Run-Stop-Remote - Begin Spec G
28	307B597	1	Relay, Ignition
29	306A211	1	Bracket, Starter Pilot Relay - Begin Spec J

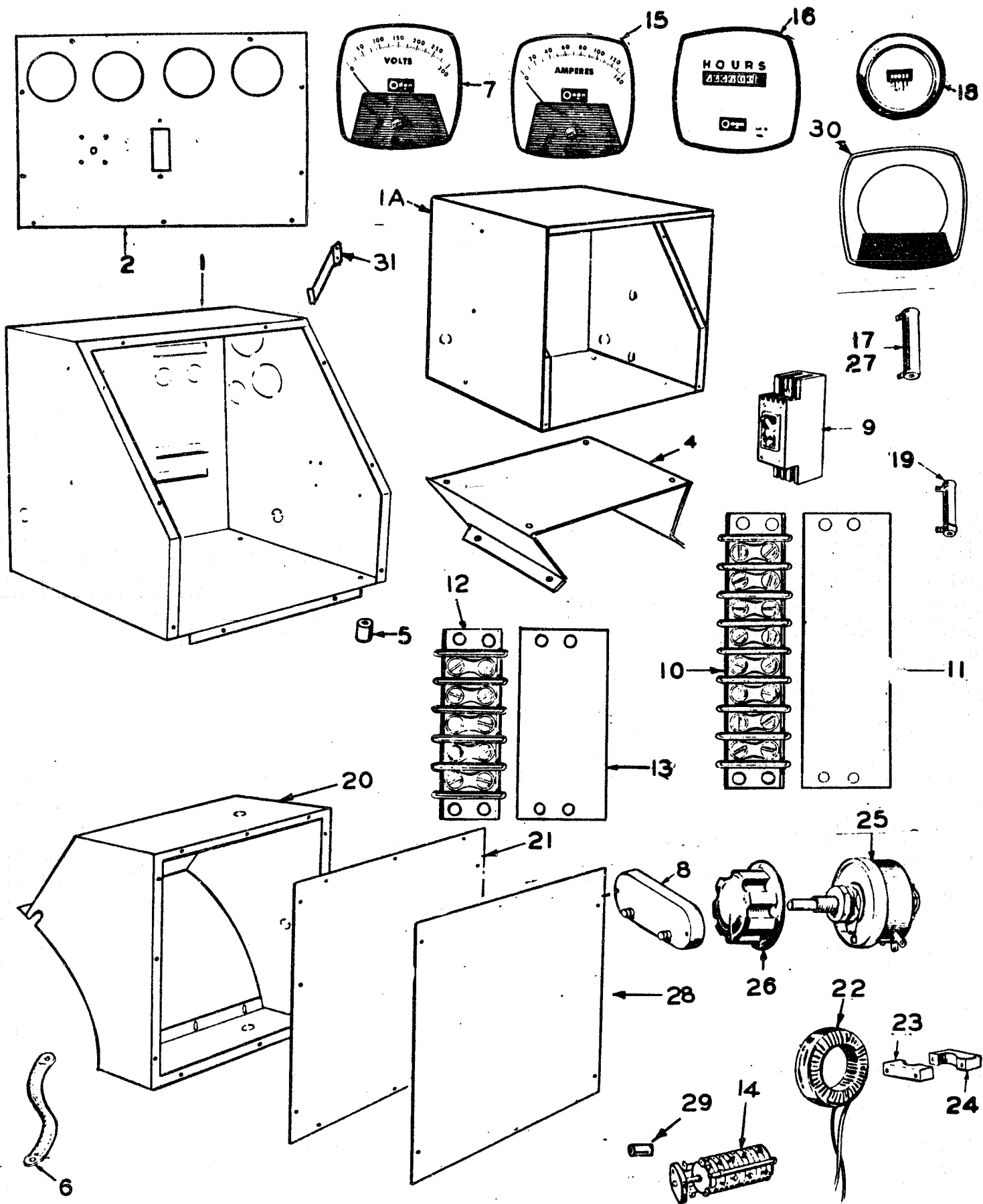


CONTROL GROUP (AC Output Portion)- UNHOUSED MODELS

NOTE: For unboxed Models with Optional Meter Panel. Use Control Group as listed for boxed models

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	BOX ONLY, CONTROL		
1	301D1537	1	Prior to Spec G
1A	301D2115	1	Begin Spec G
	PANEL ONLY, CONTROL		
2	301C1666	1	All Models EXCEPT 480 Volt - Spec A Only
	301C1657	1	480 Volt Model - Spec A Only
	301C1809	1	All Models Begin Spec B
	BRACKET, CONTROL BOX MOUNTING		
4	301C2539	1	All 3 Phase Models (Replaces 2 Place Bracket)
4	301C1830	1	Single Phase Models - (Models with Unity Power Factor Use 301C2539)
4A	508P63	1	Grommet, Control Box Mounting Bracket
5	402-78	4	Rubber, Mounting - Control Box to Mounting Bracket
6	337A44	1	Strap, Ground
	VOLTMETER, AC		
7	302P421	1	Single Phase Models, 120/208 Volt, and 120/240 Volt - 3 Phase Models - (0-300)
	302P422	1	480 Volt, and 277/480 Volt - 3 Phase Models - (0-600)
	302P423	1	600 Volt, and 347/600 Volt - 3 Phase Models
8	302-157	1	Multiplier, Meter (Resistor) - 480 Volt Model Only - (Used only with 302-42 Meter - 500 Scale Voltmeter)
	BREAKER, CIRCUIT		
9	320B2	1	All Spec A Models (15 Amp)
	320B170	1	All 1 Phase Models - Begin Spec B
	320B18	1	All 3 Phase Models - Begin Spec B
	BLOCK, TERMINAL		
10	332A333	1	All Models EXCEPT 480 Volt - Spec A Only (2 Place Block)
11	332A391	1	480 Volt Models - Spec A Only (4 Place Block)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	STRIP, TERMINAL BLOCK MARKER		
12	332A600	1	All Models EXCEPT 480 Volt - Spec A Only (2 Place)
13	332A427	1	480 Volt Models - Spec A Only - (4 Place)
	BOX, OUTPUT TERMINAL (Mounts on Side of Generator)		
14	301D1675	1	Single Phase Models - (NOTE: Models with Unity Power Factor use 301D1209)
	301D1209	1	All 3 Phase Models
	COVER, OUTPUT TERMINAL BOX		
15	301B1676	1	Single Phase Models - (NOTE: Models with Unity Power Factor use 301B1190)
	301B1190	1	All 3 Phase Models
	RHEOSTAT, VOLTAGE REGULATOR - Begin Spec B		
16	303-111	1	Single Phase Models - (NOTE: Models with Unity Power Factor use 303-97)
	303-97	1	All 3 Phase Models
17	303-32	1	Knob, Rheostat - Begin Spec B
	RESISTOR, VOLTAGE REGULATOR - Begin Spec B		
18	304A484	1	Single Phase Models - (NOTE: Models with Unity Power Factor use 304A479)
	304A479	1	All 3 Phase Models
19	332A604	1	Block, Terminal (5 Place Block) - Begin Spec B
	STRIP, TERMINAL BLOCK MARKER		
20	332A689	1	120/208 Volt, and 120/240 Volt - 3 Phase Models
	332A690	1	Single Phase Models (Models with Unity Power Factor Use 332A689), 480 Volt, 277/480 Volt, 600 Volt and 347/600 Volt - 3 Phase Models
	BACK PLATE, CONTROL BOX		
21	301B1714	1	Spec B through F
	301B2222	1	Begin Spec G
22	301A458	4	Spacer, Control Box Back Plate - Begin Spec B
23	301A1914	1	Bracket, Panel Stop



CONTROL GROUP (AC OUTPUT PORTION)- HOUSED MODELS

NOTE: Use this group also for Unhoused Models WITH Optional Meter Panel (Standard on Housed Models).

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	BOX ONLY, CONTROL		
1	301D1537	1	Prior to Spec G
1A	301D2115	1	Begin Spec G
2	PANEL ONLY, CONTROL		
	301C1658	1	Spec A Models Only
	301C1815	1	All Models EXCEPT 480 Volt - Spec B through F
	301C1815	1	All 3 Phase Models - Begin Spec G
	301C1825	1	Single Phase Models - Begin Spec G
	301C1816	1	480 Volt, 277/480 Volt - 3 Phase - Prior to Spec G
4	*BRACKET, CONTROL BOX MOUNTING		
	301C2539	1	All Models Prior to Spec G - All 3 Phase Models - Begin Spec G (Replaces 2 piece Brackets)
	301C1830	1	Single Phase Models - Begin Spec G
5	402-78	4	*Rubber, Mounting - Control Box to Mounting Bracket
6	337A44	1	*Strap, Ground
7	VOLTMETER, AC		
	302P421	1	120/240 Volt and 120/208 Volt (0-300)
	302P422	1	480 Volt and 277/480 Volt (0-600)
	302P423	1	600 Volt and 347/600 Volt (0-750)
8	302-157	1	Multiplier, Meter (Resistor) - 480 Volt Only - Prior to Spec G - (Use with 0-500 Scale Voltmeter)
9	BREAKER, CIRCUIT		
	320B2	1	Single Phase, Begin Spec G, and 3 Phase Spec A Only (15 Amp)
	320B170	1	All 3 Phase - Begin Spec B (18 Amp)
10	332A503	1	Block, Terminal (8 Place)
11	332A601	1	Strip, Terminal Block Marker (8 Place)
12	332A604	1	Block, Terminal (5 Place) - Begin Spec B
13	STRIP, TERMINAL BLOCK MARKER (5 Place)		
	332A689	1	120/208 Volt and 120/240 Volt - 3 Phase - Begin Spec B
	332A690	1	120/240 Volt - Single Phase and 480 Volt, 277/480 Volt, 600 Volt, 347/600 Volt and 220/380 Volt - 3 Phase - Begin Spec B
14	308-22	1	Switch, Voltage and Current Selector - All 3 Phase
15	AMMETER, AC		
	302P410	1	480 Volt, 277/480 Volt, 600 Volt, and 347/600 Volt - 3 Phase - (0-150)
	302P413	1	120/208 Volt and 120/240 Volt - 3 Phase - (0-300)
	302P414	1	120/240 Volt - Single Phase (0-500)
16	RUNNING TIME METER - 60 CYCLE PLANTS		
	302P465	1	120/240 Volt - Single Phase and 120/208 Volt, 120/240 Volt, 600 Volt and 347/600 Volt - 3 Phase - 60 Cycle - (NOTE: When used to replace 302-287 on plants requiring a resistor, also order 304A125 resistor.

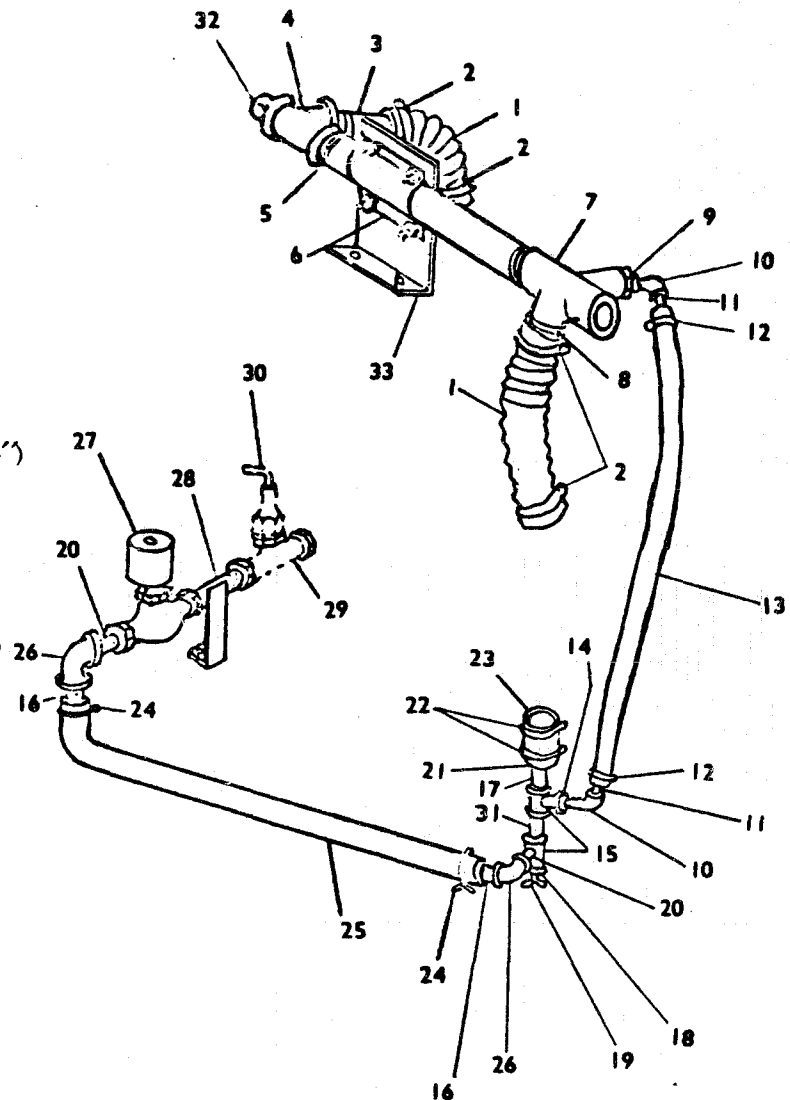
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	302P467	1	480 Volt, and 277/480 Volt - 3 Phase - 60 Cycle
	302P468	1	120/240 Volt - Single Phase and 120/208 Volt, 120/240 Volt, 600 Volt and 347/600 Volt - 3 Phase - 50 Cycle Models
	302P469	1	220/380 Volt - 3 Phase - 50 Cycle
	302P470	1	480 Volt and 277/480 Volt, - 3 Phase - 50 Cycle Models
17	RESISTOR, RUNNING TIME METER		
	304A444	1	Used on some early 120/240 Volt (Used With 302-287) Meter)
	304A125	1	408 Volt Models - Prior to Spec G (Used With 302-212 Meter)
	304A536	1	600 Volt and 347/600 Volt Models - Begin Spec G (Used With 302P465 Meter)
18	METER, FREQUENCY		
	302-213	1	60 Cycle
	302-234	1	50 Cycle
19	RESISTOR, FREQUENCY METER		
	304A125	1	120/240 Volt - 3 Phase - Spec A Only
	304A305	1	480 Volt, and 277/480 Volt - 3 Phase
	304A402	1	600 Volt, and 347/600 Volt - 3 Phase
20	BOX, OUTPUT TERMINAL (Mounts Inside Terminal Box)		
	301E1675	1	Single Phase (NOTE: Models With Unity Power Factor Use #301D1209)
	301D1209	1	All 3 Phase
21	COVER, OUTPUT TERMINAL BOX		
	301D1676	1	Single Phase (NOTE: Models With Unity Power Factor Use 301B1190)
	301B1190	1	All 3 Phase Models
22	TRANSFORMER, CURRENT (Mts. Inside Terminal Box)		
	302B372	2	120/240 Volt - 1 Phase - 500/5 Ratio
	302B107	3	120/208 Volt and 120/240 Volt - 3 Phase - 300/5 Ratio
	302B79	3	480 Volt, 277/480 Volt, 600 Volt, 347/600 Volt - 3 Phase - 150/5 Ratio
	CLAMP, CURRENT TRANSFORMER MOUNTING		
23	302A235	3	Inside Half - 3 Phase
24	302A236	3	Outside Half - 3 Phase
25	RHEOSTAT, VOLTAGE REGULATOR		
	303-111	1	Single Phase (NOTE: Models With Unity Power Factor Use 303-97)
	303-97	1	3 Phase - Begin Spec B
26	303-32	1	Knob, Rheostat - Begin Spec B
27	RESISTOR, VOLTAGE REGULATOR		
	304A484	1	Single Phase (NOTE: Models With Unity Power Factor Use 304A479)
	304A479	1	3 Phase - Begin Spec B
28	*BACK PLATE, CONTROL BOX		
	301B1714	1	Spec B through F
	301B2222	1	Begin Spec G
29	301A458	4	*Spacer, Control Box Back Plate - Begin Spec B
30	302B448	1	Face Plate, Meter
31	301A1914	1	Bracket, Panel Stop

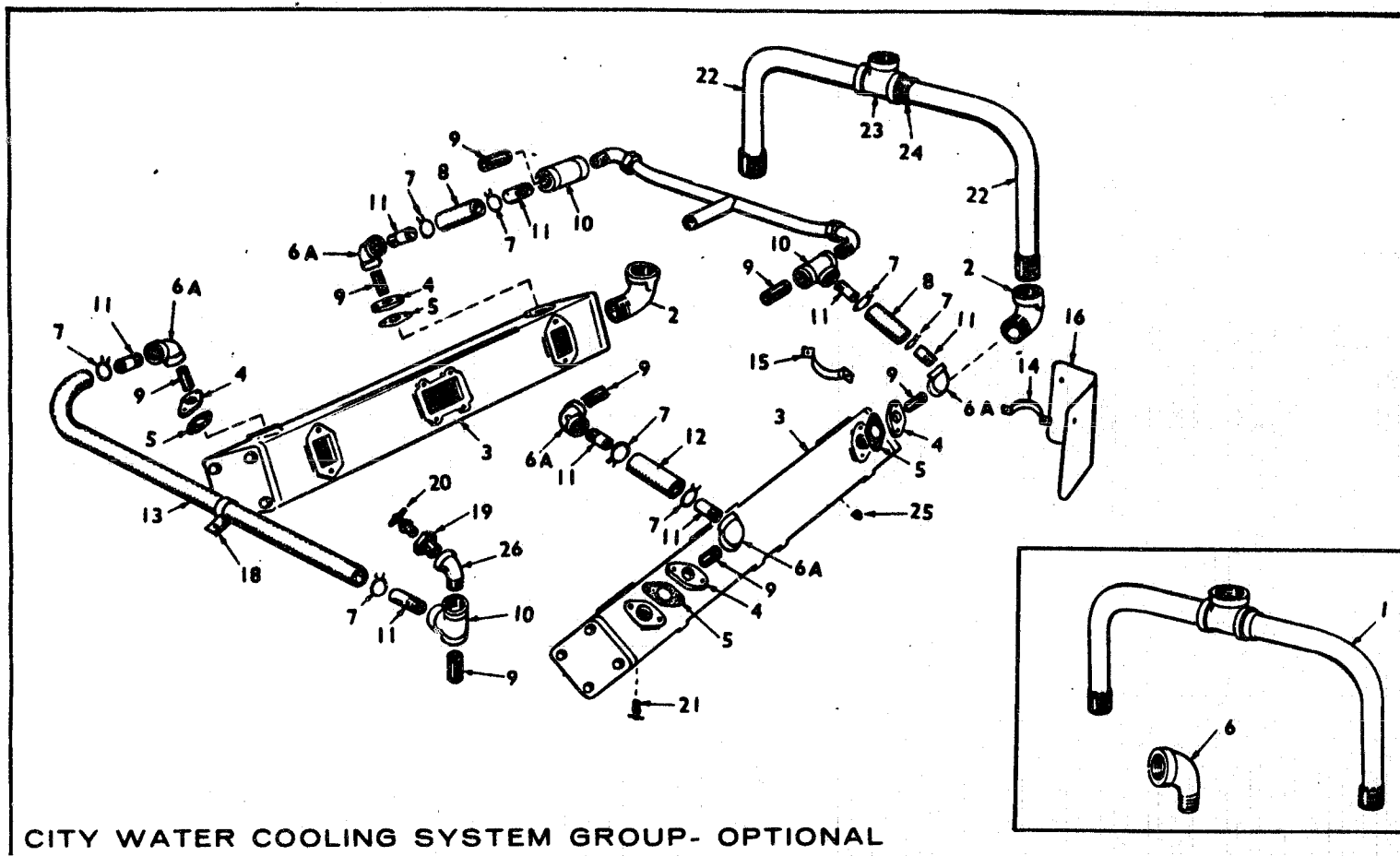
* - These parts used only on Unhoused Models with Optional Meter Panel.

CITY WATER COOLING SYSTEM GROUP- OPTIONAL

NOTE: See separate groups for plants with water cooled manifold, and/or heat exchanger

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	503P364	2	Hose, Upper
2	503P365	4	Clamp, Hose
3	505-474	1	Nipple, Half (1-1/2 x 5'') - Unhoused Plants
3	505-272	1	Nipple, Half (1-1/2 x 4'') - Housed Plants
4	505-317	1	Tee (1-1/2'')
5	505-424	1	Nipple, Pipe (1-1/2 x 16-1/2'')
6	130B488	1	Support, Pipe
7	505-398	1	Tee, Side Outlet (1-1/2'')
8	505-272	1	Nipple, Half (1-1/2 x 4'') - Unhoused Plants
8	505-385	1	Nipple, Half (1-1/2 x 2'') - Housed Plants
9	505-426	1	Bushing, Reducer (1-1/2 x 1/4'')
10	505-11	1	Elbow, Street (1/4'') - 2 Used on Housed Plants
11	505-10	2	Nipple, Half (1/4 x 1'')
12	503-32	2	Clamp, Hose
13		1	Hose (Order 20' of Bulk Hose #503PI10)
14	505-20	1	Bushing, Reducer (3/4 x 1/4'')
15	505-166	2	Tee, Pipe (3/4'')
16	505-324	1	Nipple, Half (3/4 x 2'')
17	505-84	1	Nipple, Pipe (3/4 x 2-1/2'') - 2 Used on Housed Plants
18	505-131	1	Bushing, Reducer (3/4 x 3/8'')
19	504-28	1	Valve, Drain
20	505-102	2	Nipple, Close (3/4'')
21	130A452	1	Inlet, Water
22	503P354	2	Clamp, Hose
23		1	Hose (Order 3' of Bulk Hose #503-357)
24	503-189	2	Clamp, Hose
25		1	Hose (Order 34' of Bulk Hose #503-249)
26	505-132	2	Elbow, Pipe (3/4' x 90°)
27	307P835	1	Valve, Solenoid
28	110A810	1	Nipple & Bracket
29	504-46	1	Valve, Lockshield
30	504-20	1	Key, Lockshield Valve
31	505-165	1	Nipple, Pipe (3/4 x 5-1/2'')
32	505-402	1	Plug, Pipe (1-1/2'')
33	130A528	1	Support, Pipe
	130C454	1	Guard, Belt - Unhoused Plants Only
	130B455	1	Bracket, Belt Guard - Unhoused Plants Only
	403C384	1	Extension, Radiator Hood - Unhoused Plants Only



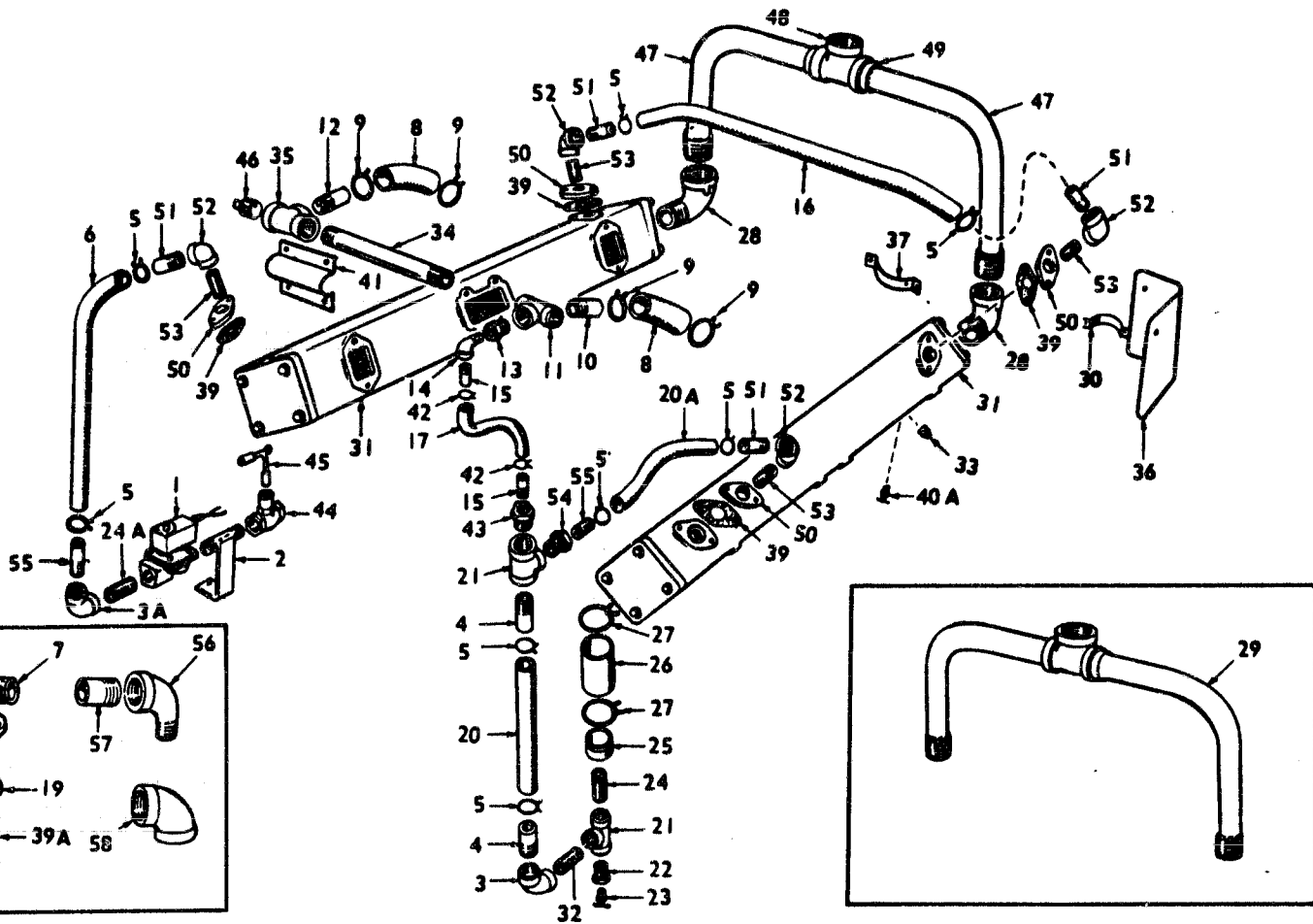


NOTE: See separate groups for plants without heat exchanger and/or city water cooled manifolds.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	155C656	1	Header Assy., Exhaust - Prior to Serial #39C090774
2	505-216	2	Elbow, Street (2-1/2")
3	MANIFOLD, WATER COOLED		
	154P583	2	Prior to Serial #39C090774
	154P1245	2	Begin Spec #39C090774
4	154A611	4	Flange
5	145A178	4	Gaskets, Flange
6	505-50	6	Elbow, Street (1/2" x 90°) - Manifold Water Inlet - Prior to Serial #39C090774
6A	505-40	5	Elbow, Pipe (1/2" x 90°) - Manifold Water Inlet - Begin Serial #39C090774
7	503-189	8	Clamp, Hose
8	HOSE	2	Order 5-1/2" of Bulk Hose #503P191 - Prior to Serial #39C090774
		2	Order 8" of Bulk Hose #503P191 - Begin Serial #39C090774
9	505-100	8	Nipple, Pipe (1/2 x 1-1/8") - NOTE: Prior to Serial #39C090774 Quantity of 3 Used.
10	505-108	3	Tee, Pipe (1/2")
11	505-185	8	Nipple, Half (1/2 x 1-1/2")

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
12	HOSE	1	Order 10" of Bulk Hose #503P191 - Prior to Serial #39C090774
		1	Order 13-1/2" of Bulk Hose #503P191 - Begin Serial #39C090774
13	HOSE	1	Order 25-1/2" of Bulk Hose #503P191 - Prior to Serial #39C090774
		1	Order 30" of Bulk Hose #503P191 - Begin Serial #39C090774
14	155A661	2	Band, Exhaust Shield Mtg.
15	155A660	2	Bracket, Exhaust Shield Mtg.
16	155C659	2	Shield, Exhaust Header
18	148-274	1	Clamp, Hose Support
19	505-19	1	Bushing, Reducer (1/2 x 3/8")
20	504-28	1	Valve, Drain
21	504-5	2	Valve, Drain
22	TUBE, EXHAUST - Begin Serial #39C090774		
	155B1048	1	Left Side
	155B1047	1	Right Side
23	505-373	1	Tee, Reducing (2-1/2 x 2-1/2 x 3) - Begin Spec #39C090774
24	155A615	1	Nipple, Half - Begin Serial #39C090774
25	505-57	2	Plug, Pipe (1/8")
26	505-248	1	Elbow, Street (1/2 x 45°)
	154P592	2	Gasket Set, Manifold

CITY WATER COOLING SYSTEM GROUP- OPTIONAL



NOTE: See separate groups for plants with heat exchanger and city water cooled without water cooled manifolds.

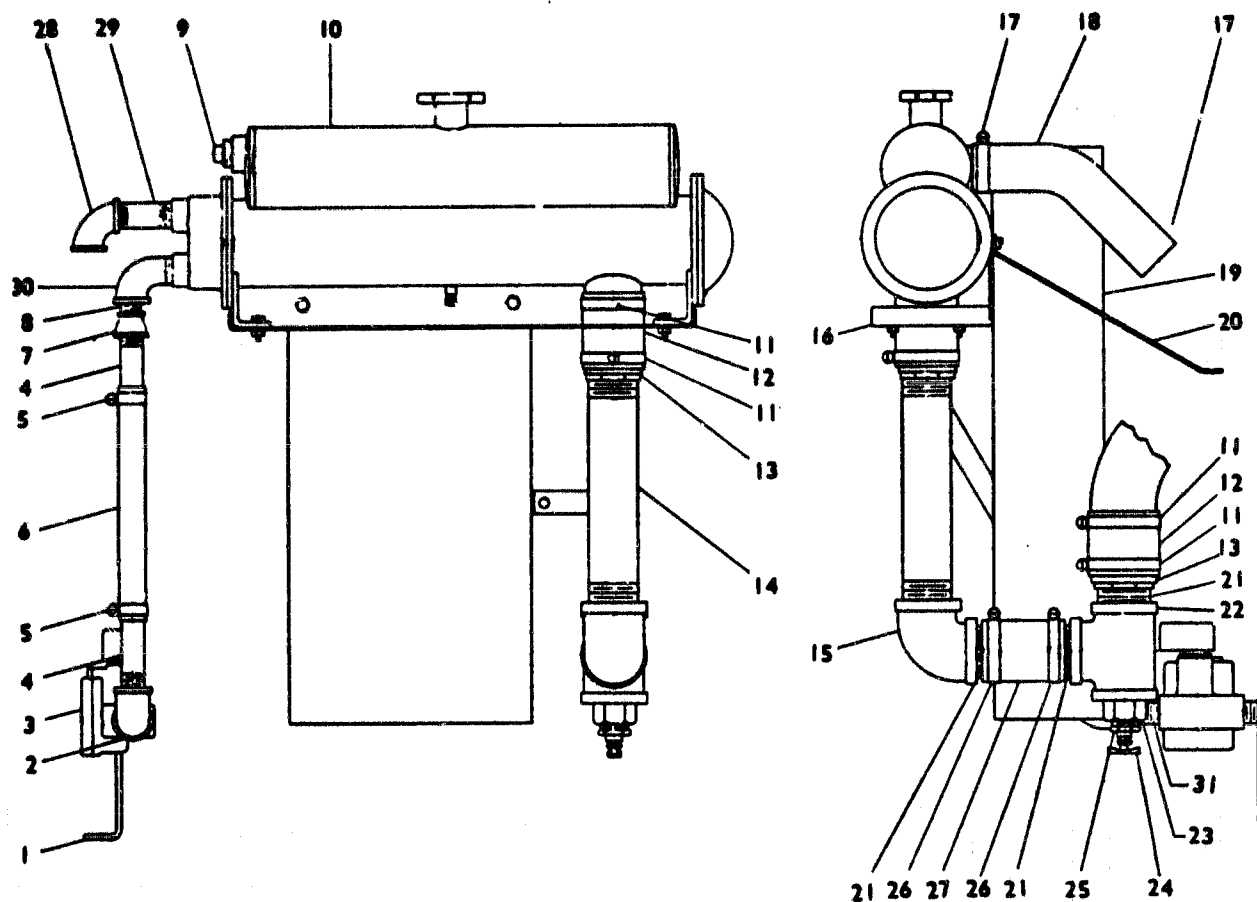
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	VALVE, SOLENOID 307P835 307P833	1 1	Prior to Serial #39C090774 Begin Serial #39C090774
2	NIPPLE & BRACKET 110A810 110A526	1 1	Prior to Serial #39C090774 Begin Serial #39C090774
3	505-132	1	Elbow, Pipe (3/4" x 90°)
3A	ELBOW, PIPE 505-132	1	3/4" x 90° - Prior to Serial #39C090774
	505-40	1	1/2" x 90° - Begin Serial #39C090774
4	505-324	2	Nipple, Half (3/4 x 2")
5	503-189	8	Clamp, Hose
6	HOSE	1	Order 18" of Bulk Hose #503-249 - Prior to Serial #39C090774
		1	Order 23" of Bulk Hose #503-386 - Begin Serial #39C090774
7	CONNECTOR, WATER INLET - MANIFOLD - Prior to Serial #39C090774 154B595 154B602 154B594	2 1 1	Rear Right Front Left Front
8	503P364	2	Hose, Upper
9	503P365	4	Clamp, Hose

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
10	505-272	1	Nipple, Half (1-1/2 x 4")
11	505-398	1	Tee, Side Outlet (1-1/2")
12	505-474	1	Nipple, Half (1-1/2 x 5")
13	505-426	1	Bushing, Reducer (1-1/2 x 1/4")
14	505-11	1	Elbow, Street (1/4")
15	505-10	2	Nipple, Half (1/4")
16	HOSE	1	Order 34" of Bulk Hose #503-249 - Prior to Serial #39C090774
		1	Order 38" of Bulk Hose #503-386 - Begin Serial #39C090774
17		1	Hose (Order 9" of Bulk Hose #503P110)
19	154A596	1	Cover, Flange - Prior to Serial #39C090774
20		1	Hose (Order 7" of Bulk Hose #503-249)
20A	HOSE	1	Order 7" of Bulk Hose #503-249 - Prior to Serial #39C090774
		1	Order 11" of Bulk Hose #503-386 - Begin Serial #39C090774
21	505-166	2	Tee, Pipe (3/4")

C3

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
22	505-131	1	Bushing, Reducer (3/4 x 3/8")
23	504-28	1	Valve, Drain
24	505-102	1	Nipple, Close (3/4")
24A	NIPPLE, PIPE		
	505-102	1	3/4" x Close - Prior to Serial #39C090774
	505-100	1	1/2" x Close - Begin Serial #39C090774
25	130A452	1	Inlet, Water
26		1	Hose (Order 3" of Bulk Hose #503-357)
27	503P354	2	Clamp, Hose
28	505-216	2	Elbow, Street (2-1/2")
29	155C656	1	Header Assy., Exhaust - Prior to Serial #39C090774
30	155A661	2	Band, Exhaust Shield Mtg.
31	MANIFOLD, WATER COOLED		
	154P583	2	Prior to Serial #39C090774
	154P1245	2	Begin Serial #39C090774
32	505-84	1	Nipple, Pipe (3/4 x 2-1/2")
33	505-57	2	Plug, Pipe (1/8")
34	505-424	1	Nipple, Pipe (1-1/2" x 16-1/2")
35	505-317	1	Tee (1-1/2")
36	155C659	2	Shield, Exhaust Header
37	155B660	2	Bracket, Exhaust Shield Mtg.
39	145A178	4	Gasket, Flange
39A	145A178	1	Gasket, Flange - Prior to Serial #39C090774
40	504-5	2	Valve, Drain
41	130B488	1	Support, Pipe
42	503-32	2	Clamp, Hose
43	505-20	1	Bushing, Reducer (3/4 x 1/4")
44	VALVE, LOCKSHIELD		
	504-46	1	Prior to Serial #39C090774
	504-19	1	Begin Serial #39C090774
45	504-20	1	Key, Lockshield Valve
46	505-402	1	Plug, Pipe (1-1/2")
47	TUBE, EXHAUST -		Begin Serial #39C090774
	155B1048	1	Left Side
	155B1047	1	Right Side
48	505-373	1	Tee, Reducer (2-1/2 x 2-1/2 x 3")
49	155A615	1	Nipple, Half - Begin Serial #39C090774

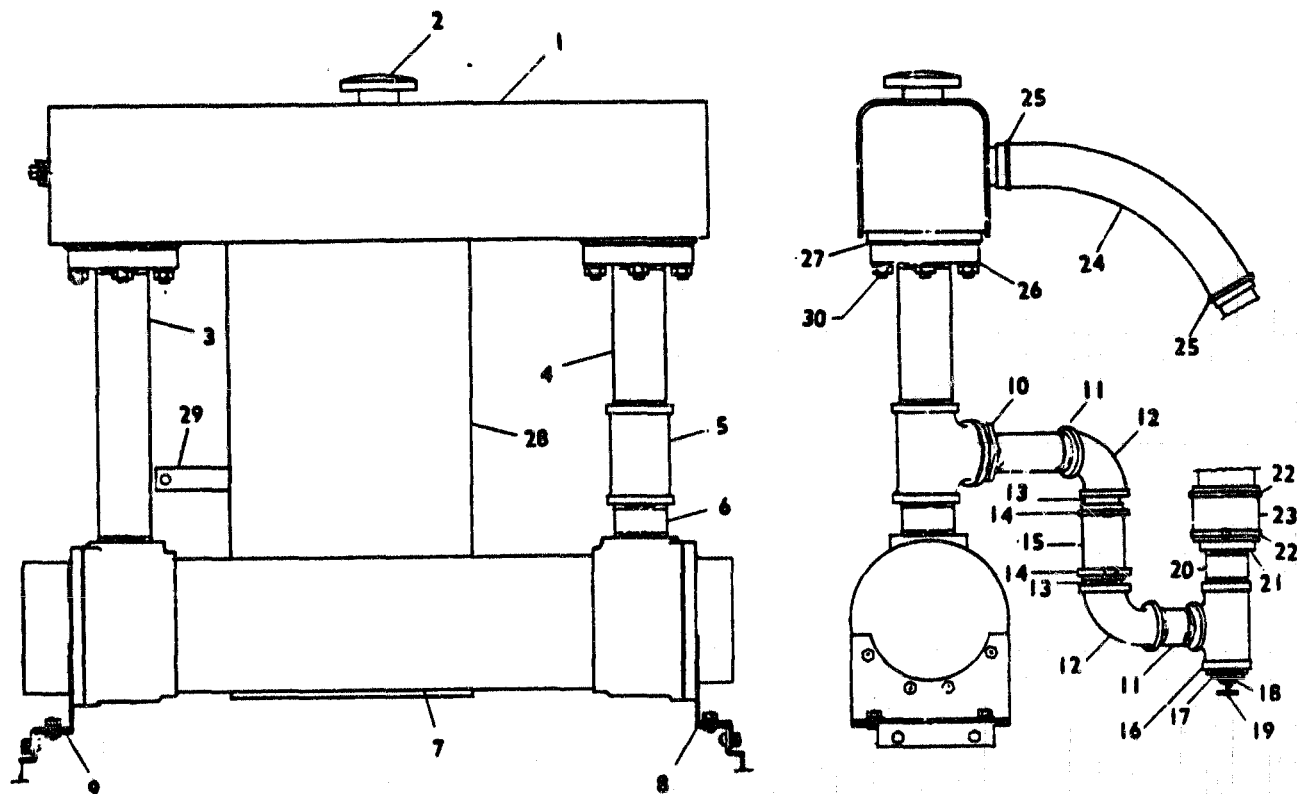
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
50	154A611	4	Flange, Water Inlet - Begin Serial #39C090774
51	505-185	4	Nipple, Half (1/2 x 1-1/2") - Begin Serial #39C090774
52	504-40	4	Elbow, Pipe (1/2" x 90°) - Begin Serial #39C090774
53	505-100	4	Nipple, Pipe (1/2" x Close) - Begin Serial #39C090774
54	505-21	1	Bushing, Reducer (3/4 x 1/2") - Begin Serial #39C090774
55	NIPPLE, HALF		
	505-324	2	3/4 x 2" - Prior to Serial #39C090774
	505-185	2	1/2 x 1-1/2" - Begin Serial #39C090774
56	505-287	1	Elbow, Street (3/4" x 45°) - L.H. Front Manifold Water Inlet - Housed Plants Only - Prior to Serial #39C090774
57	505-324	1	Nipple, Half (3/4 x 2") - L.H. Front Manifold Water Inlet - Housed Plants Only - Prior to Serial #39C090774
58	505-132	1	Elbow, Pipe (3/4" x 90°) - L.H. Front Manifold Water Inlet - Housed Plants Only - Prior to Serial #39C090774
	402A137	2	Spacer, Coil Stud - Prior to Serial #39C090774
	520A458	2	Stud, Coil Mounting - Prior to Serial #39C090774
	520A44	16	Stud, Manifold Mounting
	154P592	2	Gasket Set, Manifold
	130C454	1	Guard, Belt
	130B455	1	Bracket, Belt Guard
	403C384	1	Extension, Radiator Hood - Unhoused Plants Only - Prior to Serial #39C090774
	305D1186	1	Top Panel, Housing - Housed Plants Only
	405D1185	1	Door, Housing - Housed Plants Only



HEAT EXCHANGER GROUP- BEGIN SPEC. K- OPTIONAL EQUIPMENT

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	130A763	1	Bracket & Nipple
2	505-3	1	Elbow (1-1/4")
3	307-849	1	Valve, Solenoid
4	505-437	2	Nipple, Half (1-1/4 x 4")
5	503-4	2	Clamp, Hose
6		1	Hose (Order 12" piece of Bulk Hose #503-359)
7	505-138	1	Coupling, Reducer (1-1/4 x 1")
8	505-4	1	Nipple, Close (1 x 1-1/2")
9	505-140	1	Plug, Pipe (1")
10	130P753	1	Exchanger, Heat
11	503P354	4	Clamp, Hose
12		2	Hose (Order 4" piece of Bulk Hose #503-357)
13	130A478	2	Inlet, Water
14	505-95	1	Nipple, Pipe (1-1/2 x 12")
15	505-43	1	Elbow, Pipe (1-1/2")
16	130C752	1	Bracket, Heat Exchanger
17	503-311	2	Clamp, Hose

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
18	503B332	2	Hose, Upper
19	130C454	1	Guard, Belt
20	130B751	1	Brace, Belt Guard
21	505-385	3	Nipple, Half (1-1/2 x 2")
22	505-317	1	Tee, Pipe (1-1/2")
23	505-399	1	Bushing, Reducer (1-1/2 x 1/2")
24	504-28	1	Valve, Drain
25	505-19	1	Bushing, Reducer (1/2 x 3/8")
26	503-365	2	Clamp, Hose
27		1	Hose (Order 4" of Bulk Hose #503-411)
28	505-41	1	Elbow, Pipe (1")
29	505-86	1	Nipple, Pipe (1 x 2-1/2")
30	505-3	1	Elbow, Street (1-1/4")
31	505-219	1	Nipple, Pipe (1-1/4 x 4-1/2")
	403C384	1	Cover, Chassis Front
	504-51	1	Valve, Lockshield
	504-52	1	Key, Lockshield Valve



HEAT EXCHANGER GROUP- PRIOR TO SPEC. K- OPTIONAL EQUIPMENT

NOTE: See separate groups for city water cooling systems.

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	130C475	1	Tank, Expansion
2	130P431	1	Cap, Expansion Tank Fill
3	505-142	1	Nipple, Pipe (2 x 14")
4	505-421	1	Nipple, Pipe (2 x 8")
5	505-374	1	Tee, Pipe (2")
6	505-168	1	Nipple, Pipe (2 x 2-1/2")
7	130P416	1	Exchanger, Heat
8	BRACKET, MOUNTING - HEAT EXCHANGER - R.H.		
	130B476	1	Unhoused Plants
	130B530	1	Housed Plants
9	BRACKET, MOUNTING - HEAT EXCHANGER - L.H.		
	130B477	1	Unhoused Plants
	130B531	1	Housed Plants
10	505-187	1	Bushing, Reducer (2 x 1-1/2")
11	NIPPLE, PIPE		
	505-109	1	Unhoused Plants (1-1/2 x 2-1/2")
	505-109	2	Housed Plants (1-1/2 x 2-1/2")
	505-85	1	Unhoused Plants (1-1/2 x 2")
12	505-43	2	Elbow, Pipe (1-1/2 x 90°)
13	505-385	2	Nipple, Half - Pipe (1-1/2 x 2")
14	503-287	2	Clamp, Hose
15		1	Hose (Order 3-1/2" of Bulk Hose #503-356)

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
16	505-317	1	Tee, Pipe (1-1/2")
17	505-399	1	Bushing, Reducer (1-1/2 x 1/2")
18	505-19	1	Bushing, Reducer (1/2 x 3/8")
19	504-6	1	Valve, Shut-off - Drain
20	505-220	1	Nipple, Pipe (1-1/2 x 1-3/4")
21	130A478	1	Inlet, Water
22	503P354	2	Clamp, Hose
23		1	Hose (Order 3" of Bulk Hose #503-357)
24	503-332	2	Hose, Expansion Tank
25	503-287	4	Clamp, Hose
26	130P493	1	Flange, Union
27	130A486	2	Gasket, Flange to Expansion Tank
28	130C454	1	Guard, Belt - Unhoused Plants Only
29	130B455	1	Bracket, Belt Guard - Unhoused Plants Only
30	520A602	8	Stud, Heat Exchanger Flange Mounting
	405D1285	1	Panel, Front End Housing - Housed Plants Only

SPECIAL PARTS LIST

FOR KR SERIES PENNSYLVANIA APPROVED GENERATING PLANTS

Parts not listed in this section, refer to the standard parts groups. Parts in this list are not illustrated.

GASOLINE FUEL SYSTEM AND ANTI-DIESELING GROUP

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
307B284	1	Solenoid & Lead Assembly, Anti-Dieseling - Prior to Spec K
159C685	1	Line, Fuel Pump to Carburetor
415B161	1	Tank, Fuel (55-gal.) - Begin Spec H
415-43	1	Cap, Fuel Tank Fill - Begin Spec H
415-44	1	Cap, Fuel Tank Vent - Begin Spec H
415K7	2	Line, Fuel (25 ft.) - Begin Spec H
415A140	1	Tube, Fuel Tank Suction - Begin Spec H
505-7	2	Bushing, 1/4 x 1/8" (Fuel Tank) - Begin Spec H
505-18	3	Bushing, 1/2 x 1/4" (Fuel Tank) - Begin Spec H
505-56	2	Plug, 1/2" (Fuel Tank) - Begin Spec H
505-211	1	Pipe, Fuel Tank Fill (2 x 30") - Begin Spec H
505-212	1	Pipe, Fuel Tank Vent (1-1/4 x 36") - Begin Spec H
307P567	1	Valve, Solenoid - Reservoir Tank (36 Volt) Spec H through J

IGNITION GROUP

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
COIL, IGNITION		
166P184	1	Prior to Spec H (24 Volt)
166B278	1	Spec H through J (12 Volt)
416A37	2	Cable, Battery - Prior to Spec K
416A133	5	Cable, Battery - Jumper - Prior to Spec K
416P325	1	Hydrometer

STARTING MOTOR & BATTERY CHARGE GENERATOR GROUP - PRIOR TO SPEC K

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
191B208	1	Cover, Starter Mounting Hole

GENERATOR GROUP (ALTERNATOR PORTION) PRIOR TO SPEC K

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
212C194	1	Rig Assembly, Brush
214A46	1	Brush
211E96	1	Bell, End - Alternator to Exciter
232B1253	3	Cover, End Bell Opening (Screened)

GENERATOR GROUP (ROTATING EXCITER PORTION) PRIOR TO SPEC K

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
*	1	Armature Assembly
*	1	Frame Only
212C1143	1	Holder, Brush Rig
*	4	Pole Shoe
*	1	Coil Assy. (Set of 4 Coils)
515-130	1	Key, Exciter to Alternator Armature
212C211	1	Rig Assembly, Brush
212B1011	4	Spring, Brush
214A18	4	Brush
211C92	1	Cover, Exciter
336A629	2	Jumper, Brush Rig
232A1205	1	Washer, Centering - Armature through Screw
232A1421	As Req.	Washer, Shim - Exciter to Alternator Armature

* - Order by description, giving complete Onan Model, Spec, and Serial Number.

AUTOMATIC VOLTAGE REGULATOR GROUP - PRIOR TO SPEC K

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
305P117	1	Regulator, Voltage
305C163	1	Base Assembly Voltage Regulator
312A58	1	Condenser, .1 Mfd.

CONTROL GROUP (ENGINE INSTRUMENTS PORTION)

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
193-3	1	Gauge, Oil Pressure - Prior to Spec K
193-8	1	Gauge, Water Temperature - Prior to Spec K
PANEL ONLY, LOWER CONTROL		
301C1316	1	Prior to Spec H
301C2428	1	Spec H through J
307B234	1	Solenoid Start - Prior to Spec K
307A272	1	Bracket, Start Solenoid - Prior to Spec K
RESISTOR		
304A222	1	15-Ohm, 50-Watt - Adjustable - Spec H through J
304A62	1	25-Ohm, 25-Watt - Prior to Spec H
304A283	1	35-Ohm, 25-Watt - Prior to Spec K
304A37	1	6-Ohm, 75-Watt - Prior to Spec H
304A32	1	15-Ohm, 10-Watt - Prior to Spec K
304A11	1	50-Ohm, 25-Watt - Prior to Spec H
304A19	1	3-Ohm, 50-Watt - Prior to Spec K
304A58	1	50-Ohm, 50-Watt - Prior to Spec K

304A46	1	10-Ohm, 50-Watt - Prior to Spec K
RELAY, IGNITION		
306A141	1	Prior to Spec H
306A139	1	Spec H through J
307P819	1	Begin Spec K
308-26	1	Switch, Start-Stop - Prior to Spec H
308P138	1	Switch, Run-Stop-Remote - Spec H through J
308A67	1	Guard, Switch - Prior to Spec H
323-52	1	Socket, Ignition Relay - Begin Spec K
332P943	2	Spacer, Ignition Relay Socket - Begin Spec K
307P778	1	Spring, Ignition Relay Hold-down - Begin Spec K

CONTROL GROUP (AC OUTPUT PORTION) HOUSED MODELS

NOTE: Use this group also for Unhoused Models with Optional Meter Panel.

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
PANEL ONLY, CONTROL - Prior to Spec K		
301C1356	1	1 Phase Models
301C1374	1	3 Phase Models
*	1	Box Only, Control
303-65	1	Rheostat, Voltage Regulator - Prior to Spec K
303P32	2	Knob, Rheostat - Prior to Spec K
303P90	1	Rheostat and Switch, Voltage Regulator - Prior to Spec K
RESISTOR, OFF START DISCONNECT RELAY - Prior to Spec K		
304A131	1	120/240 Volt, 1 Phase, 120/208 Volt, 3 Phase and 120/240 Volt, 3 Phase Models (750-Ohm, 25-Watt)
304A563	1	277/480 Volt, 3 Phase Models (2500-Ohms, 25-Watt)
RELAY, START DISCONNECT - Prior to Spec K		
307C664	1	120/240 Volt, 1 Phase, 120/208 Volt, 3 Phase and 120/240 Volt, 3 Phase Models
307C707	1	277/480 Volt, 3 Phase Models
315B20	1	Transformer, 277/480 Volt, 3 Phase - Prior to Spec K
320P307	1	Lock, Circuit Breaker Handle - Begin Spec K
301A2727	1	Handle, Control Panel - Begin Spec K

* - Order by description giving complete Model, Spec, and Serial Number.

CONTROL GROUP (AC OUTPUT PORTION) UNHOUSED MODELS

NOTE: Unhoused models with Optional Meter Panel use Control Group listed for housed models.

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
301C1317	1	Panel Only, Control - Upper - Prior to Spec K
*	1	Box Only, Control
303-65	1	Rheostat, Voltage Regulator - Prior to Spec K
303P32	2	Knob, Rheostat - Prior to Spec K
303P90	1	Rheostat & Switch, Voltage Regulator - Prior to Spec K
RESISTOR, OFF START DISCONNECT RELAY - Prior to Spec K		
304A131	1	120/240 Volt, 1 Phase, 120/208 Volt, 3 Phase, and 120/240 Volt, 3 Phase, Models (750-Ohm, 25-Watt)
304A563	1	277/480 Volt, 3 Phase Models (2500-Ohm, 25-Watt)
RELAY, START DISCONNECT - Prior to Spec K		
307C664	1	120/240 Volt, 1 Phase, 120/208 Volt, 3 Phase, and 120/240 Volt, 3 Phase Models
307C707	1	277/480 Volt, 3 Phase Models
BLOCK, TERMINAL - Prior to Spec K		
332A333	1	2 Place, 1 Phase Models
332A406	1	3 Place, 3 Phase Models
STRIP, BLOCK MARKER - Prior to Spec K		
332A600	1	2 Place (23, 24) - 1 Phase Models
332A426	1	3 Place (18, 19, 20) - 3 Phase Models
308A12	1	Switch, Voltage Selector - 3 Phase Models - Prior to Spec K
303-76	1	Knob, Voltage Selector Switch - 3 Phase Models - Prior to Spec K
315B20	1	Transformer, 277/480 Volt, 3 Phase Models Only - Prior to Spec K
320P307	1	Lock, Circuit Breaker Handle - Begin Spec K
301A2727	1	Handle, Control Panel - Begin Spec K

* - Order by description giving complete Model, Spec, and Serial Number.

CITY WATER COOLING SYSTEM GROUP (PLANTS WITHOUT WATER COOLED EXHAUST MANIFOLDS OR HEAT EXCHANGER) - OPTIONAL EQUIPMENT - PRIOR TO SPEC K

<u>PART NO.</u>	<u>QTY. USED</u>	<u>PART DESCRIPTION</u>
505-272	1	Nipple, Half (1-1/2 x 4")
505-385	1	Nipple, Half (1-1/2 x 2")
307P639	1	Valve, Solenoid